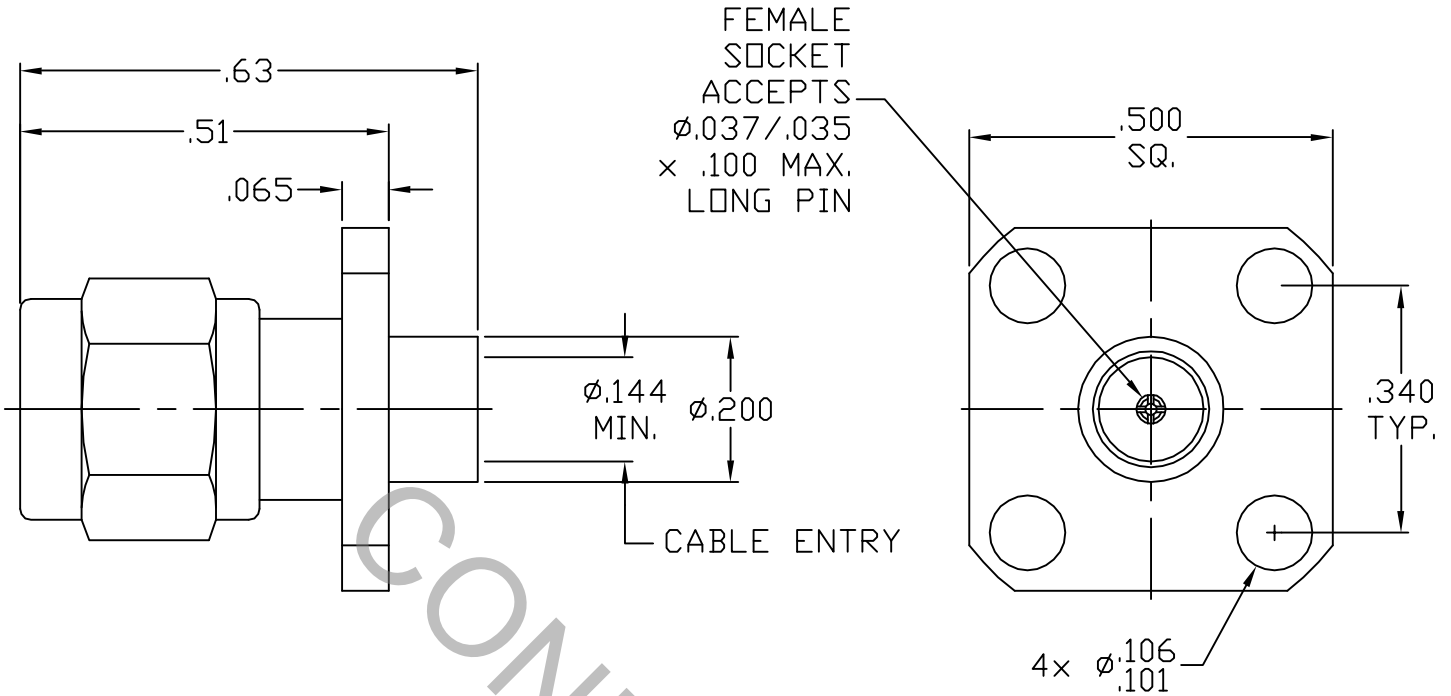


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.1 (SMA PLUG).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX.) *	_____	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.04 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	333
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERRILL, MA 01835
AA	08-1069	1/17/08	TS	DECIMALS	FRACTIONAL	ANGULAR	
AB	08-1080	1/21/08	DC	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1'0" X ° X' ± 15'	
				DRAWN	TS	DATE	
				APPROVED	DC	DATE	1/17/08
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 9854-4121-6400
				2J899			

TITLE SMA PLUG
 4 HOLE FLANGE
 DIRECT SOLDER TO
 .141 SEMI-RIGID CABLE

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT
MAX AXIAL FORCE _____ 4.5 LBS.
MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES
● INSERTION (MAX OUNCES) _____ INTERFACE 32.0, REAR 32.0
● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0, REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) _____ 2.0
CONNECTOR DURABILITY (MIN. CYCLES) _____ 500
RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

5. MATERIAL

BODY & COUPLING NUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A
CONTACT & RETAINING RING _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.
GASKET _____ SILICONE RUBBER PER ZZ-R-765.

6. FINISH

BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER QQ-N-290,
(.000150 MIN. THK.) OVER COPPER PER MIL-C-14550.
(.000010 MIN. THK.)

COUPLING NUT _____ PASSIVATE PER AMS QQ-P-35, TYPE 2.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL per QQ-N-290
(.000050 MIN. THK.) OVER COPPER per MIL-C-14550
(.000010 MIN. THK.)

INSULATOR AND RETAINING RING _____ N/A