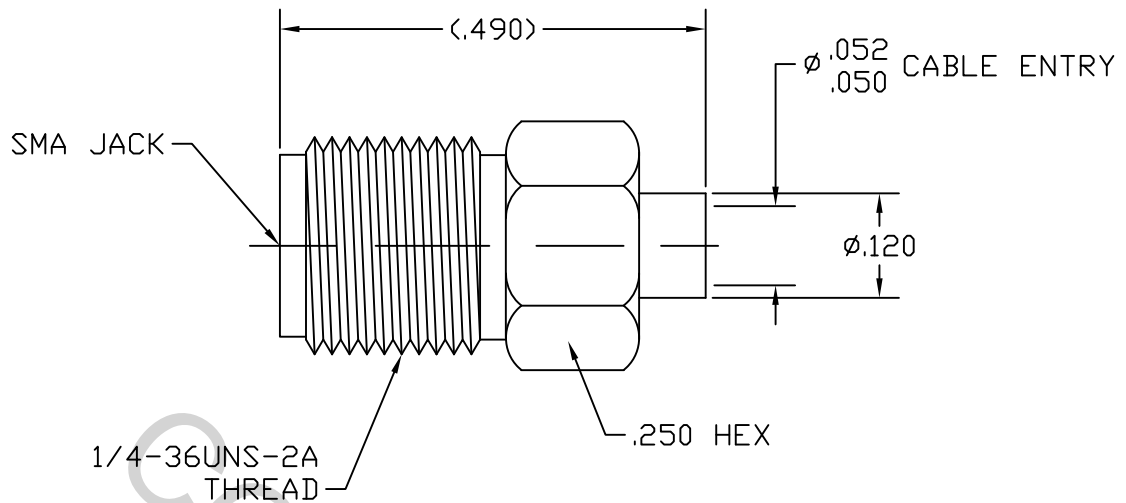


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA JACK per MIL-STD-348 (Fig. 310-2) AND DYNAWAVE SPECIFICATION MD-99.


## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz.
VSWR (MAX.) *	_____	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.04 dB x $\sqrt{\text{FGHz}}$ .
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	170
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\*TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 Haverhill, MA 01835
				DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ±/64	ANGULAR X ° ± 1 0' X ° X' ± 15'	
AA	03-1575	4/30/03	G.E.	SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD-10}}$ .			
AB	06-1662	5/17/06	TS	DRAWN	G.E.	DATE 4/30/03	TITLE SMA, JACK DIRECT SOLDER (FOR ø.047 S/R CABLE) CAPTIVATED CONTACT
AC	18-1468	4/27/18	DC	APPROVED	G.E.	DATE 4/30/03	
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9900-4721-6400	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE \_\_\_\_\_ 6.0 LBS.
- MAX. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 32.0
- WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 1,000

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 ° TO + 200 ° )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 12.5 RMS )

## 5. MATERIAL

CONNECTOR BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CENTER CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196, COPPER ALLOY UNS C17300.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM D 1710

## 6. FINISH

CONNECTOR BODY \_\_\_\_\_ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 1.27  
(.000050 THK.) OVER NICKEL PER QQ-N-290,  
CLASS 1 (.00015 MIN.THK.) OVER NICKEL (WOODS  
OR WATTS), (.000010 MIN. THK.)

CENTER CONTACT \_\_\_\_\_ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 1.27  
(.000050 MIN. THK) OVER NICKEL PER QQ-N-290, CLASS 1  
(.000050 MIN. THK) OVER COPPER PER AMS-2418  
(.000010 MIN. THK.)

INSULATOR \_\_\_\_\_ N/A