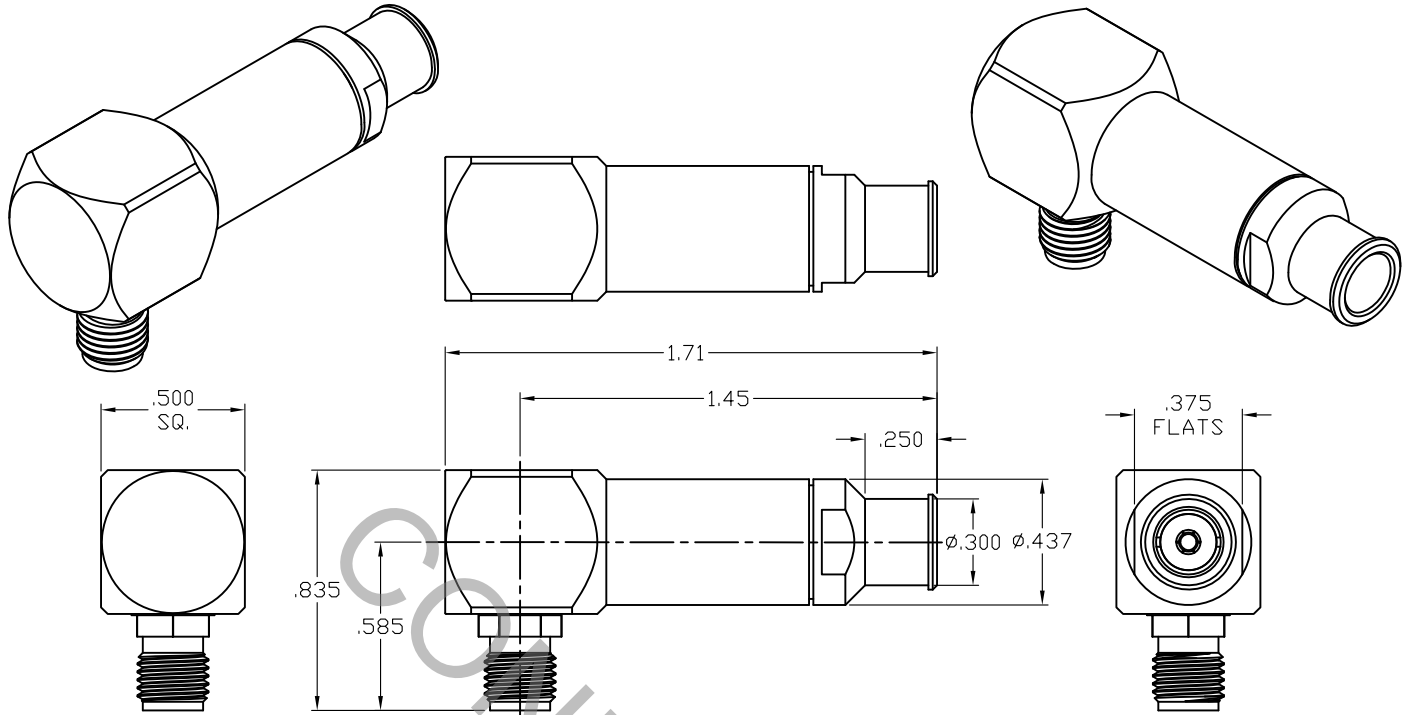


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.2 (SMA JACK).

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz
VSWR (MAX) *	_____	1.06 + .005 x FGHz
INSERTION LOSS (dB MAX) *	_____	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-55°c TO + 120°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			CABLE INCORPORATED HAVERHILL, MA 01835	
AA	13-1713	5/14/13	DC	DECIMALS	FRACTIONAL	ANGULAR		
				.X ± .030		X ° ± 1° 0'	TITLE    SMA JACK RIGHT ANGLE SOLDER CLAMP PLUG-IN CTC, T7-00015	
				.XX ± .010	± 1/64	X ° X' ± 15'		
				.XXX ± .005				
				DRAWN	RMS	DATE	5/13/13	DWG. NO.    9901-7015-6240
				APPROVED	DC	DATE	5/14/13	
				CODE IDENT.	SHEET 1 OF 2			
				6DZL5				

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE \_\_\_\_\_ 6.0 LBS.

MAX RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) \_\_\_\_\_ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 120° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY, CUBE, BUSHING, CLAMP NUT & \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A  
PRESS SLEEVE

CONTACTS \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER  
ALLOY No. UNS-C17300, TEMPER TD04.

INSULATORS \_\_\_\_\_ TEFLON PER ASTM D-1710-02, TYPE 1, GRADE 1, CLASS B.

INSULATOR \_\_\_\_\_ CROSS LINKED POLYETHYLENE (400° F).

SOLDER SLEEVE \_\_\_\_\_ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

O-RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

BODY, CUBE, BUSHING, CLAMP NUT & \_\_\_\_\_ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.  
PRESS SLEEVE

SOLDER SLEEVE \_\_\_\_\_ GOLD per ASTM-B-488, TYPE 1, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290,  
CLASS 1 (.000150 MIN. THK.) OVER COPPER per AMS-2418  
(.000010 MIN. THK.)

CONTACTS \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE 1, CODE C, CLASS 0.75  
(.000030 MIN. THK.) OVER NICKEL per SAE-AMS-QQ-N-290,  
CLASS 1 (.000050 MIN. THK.) OVER COPPER per AMS-2418  
(.000010 MIN. THK.)

INSULATORS & O-RING \_\_\_\_\_ N/A