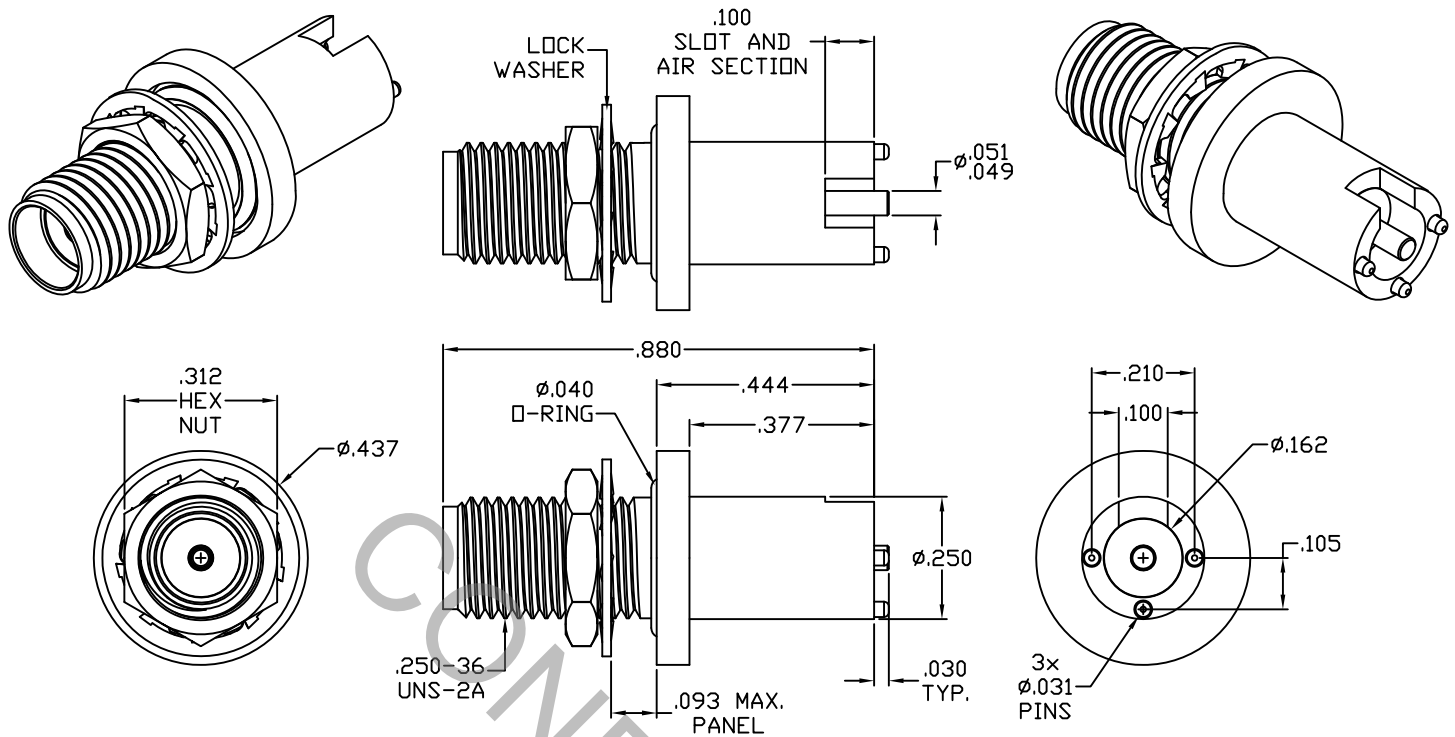


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 310.2 (SMA JACK).

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 6.0 GHz
VSWR (MAX.) *	_____	1.10 + .015 x FGHz
INSERTION LOSS (dB MAX.) *	_____	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	417
RF LEAKAGE (MIN. dB DOWN)	_____	N/A
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA 01835	
AA	11-1757	8/24/11	DC	DECIMALS	FRACTIONAL	ANGULAR		
BA	11-1772	8/29/11	DC	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'		
				DRAWN	DC	DATE	8/24/11	TITLE SMA JACK, BULKHEAD, 3 POST PCB MOUNT
				APPROVED	DC	DATE	8/24/11	
				CODE IDENT.		SHEET	1 OF 2	DWG. NO. 9910-0031-2406
				2J899				

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MIN. AXIAL FORCE \_\_\_\_\_ 4.5 LBS.

MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 32.0

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

RECOMMENDED MOUNTING TORQUE \_\_\_\_\_ 22 - 28 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 107, COND. C ( -65° c TO + 165° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 313 VRMS )

## 5. MATERIAL

BODY \_\_\_\_\_ BRASS PER ASTM-B-16, TEMPER H02, ALLOY C36000.

CONTACT AND GROUND PINS \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

O-RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

HEX NUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

LOCK WASHER \_\_\_\_\_ 304 STAINLESS STEEL

## 6. FINISH

LOCK WASHER & HEX NUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

BODY & PINS \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 0.70  
(.000030 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290  
CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS)  
(.000010 MIN. THK.)

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27  
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290  
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418  
(.000010 MIN. THK.)

INSULATOR & O-RING \_\_\_\_\_ N/A