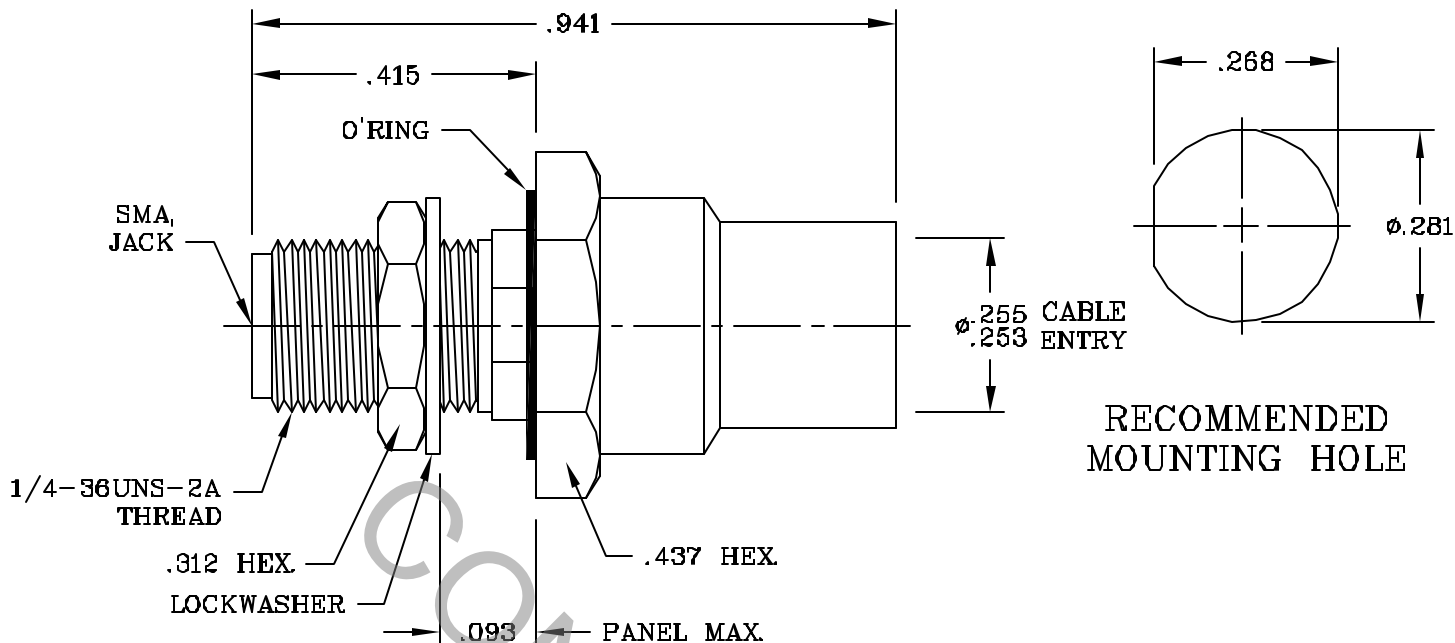


SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 310.2) SMA, JACK AND DYNAWAVE SPECIFICATION MD-99.

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX) *	_____	1.05 + .010 x FGHz.
INSERTION LOSS (dB MAX) *	_____	.030 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL MA 01835
AA	03-1866			DECIMALS .X ± .030 .XX ± .010 .XXX ± .006	FRACTIONAL 1/84	ANGULAR X° ± 1' 0" X' ± 15"	
				SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD 10}}$.			TITLE SMA, JACK BULKHEAD MOUNT DIRECT SOLDER TO .250 SEMI-RIGID CABLE
				DRAWN G.E. DATE 6/26/03			
				APPROVED _____ DATE _____			DWG. NO. 9910-2525-6400
				CODE IDENT. 2J899	SHEET 1 OF 2		

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6 LBS.
- MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ 24.0 INTERFACE
- WITHDRAWAL (MIN. OUNCES) _____ 2.0 INTERFACE

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

INTERFACE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 200 ° a)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

CONNECTOR BODY, LOCKNUT AND LOCKWASHER _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B 196, COPPER ALLOY UNS C17300.

INSULATOR _____ TEFLON PER ASTM D 4894-91

O'RING _____ ETHYLENE PROPYLEME PER ASTM D735-58/R610F

6. FINISH

CONNECTOR BODY _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER QQ-N-290, CLASS 1
(.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS),
(.000010 MIN. THK.).

LOCKNUT AND LOCKWASHER _____ PASSIVATE PER QQ-P-35A, TYPE VI

CENTER CONTACT _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 2.5
(.000100 MIN. THK.) OVER NICKEL PER QQ-N-290
(.000050 MIN. THK.) OVER COPPER PER MIL-C-14550
(.000010 MIN. THK.)

INSULATOR AND O'RING _____ N/A