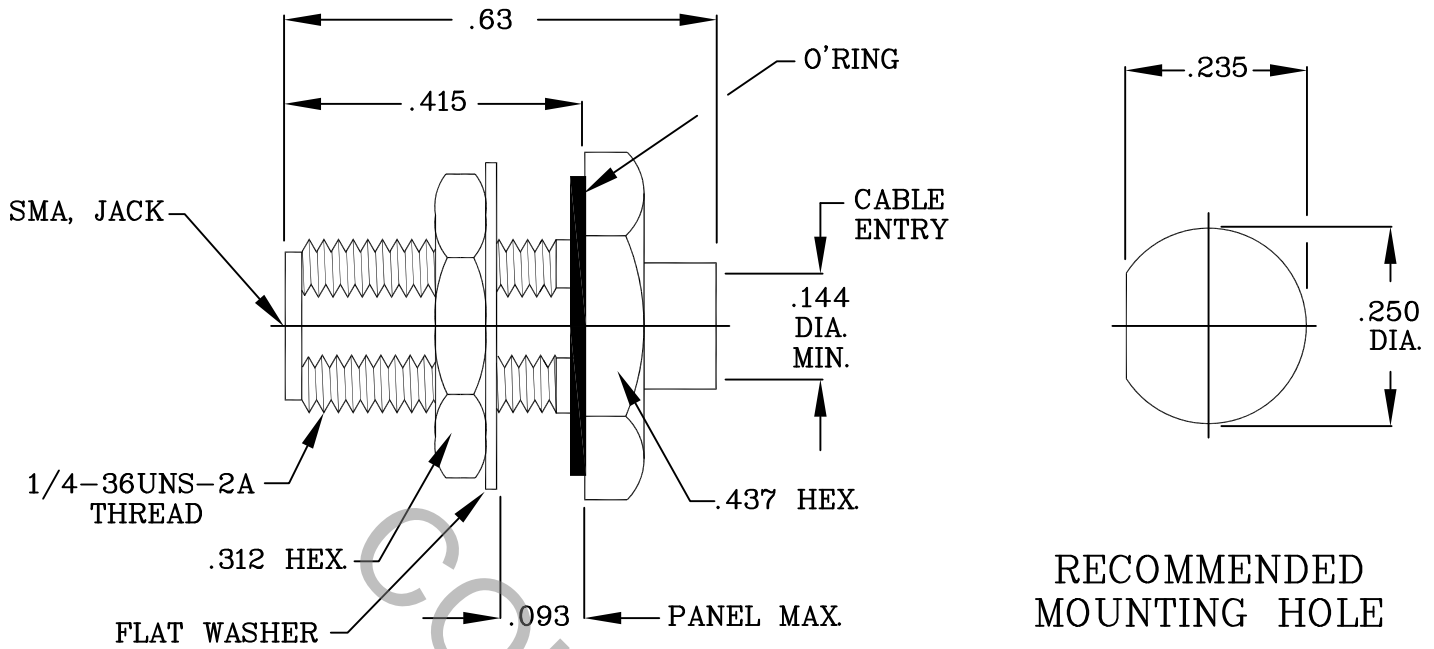


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 310.2) SMA, JACK AND DYNAWAVE SPECIFICATION MD-99.


2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz.
VSWR (MAX.) *	1.05 + .005 x FGHz.
INSERTION LOSS (dB MAX.) *	.030 dB x \sqrt{FGHz} .
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS

This Document contains proprietary and confidential information. **COMPLIANT**

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES	 HAVERHILL, MA 01835
AA	06-1738	6/19/06	DC	DECIMALS: .X ± .030 .XX ± .010 .XXX ± .005 FRACTIONAL: ± 1/64 ANGULAR: X° ± 1'0" X° X' ± 15"	TITLE SMA, JACK BULKHEAD MOUNT DIRECT SOLDER TO .141 SEMI-RIGID CABLE
AB	06-2258	10/11/06	DC	SURFACE ROUGHNESS 63 √ MIL-STD 10.	
AC	14-1907	7/30/14	DC	DRAWN TS DATE 6/11/06 APPROVED DC DATE 6/11/06	
				CODE IDENT. 2J899	DWG. NO. 9910-4120-6403

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ N/A
- MIN. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ 24.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

INTERFACE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 200 °c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

CONNECTOR BODY, FLAT WASHER AND LOCKNUT _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

O'RING _____ SILICONE RUBBER PER AMS-3304, GRADE 70

6. FINISH

CONNECTOR BODY _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

FLAT WASHER AND LOCKNUT _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR AND O'RING _____ N/A