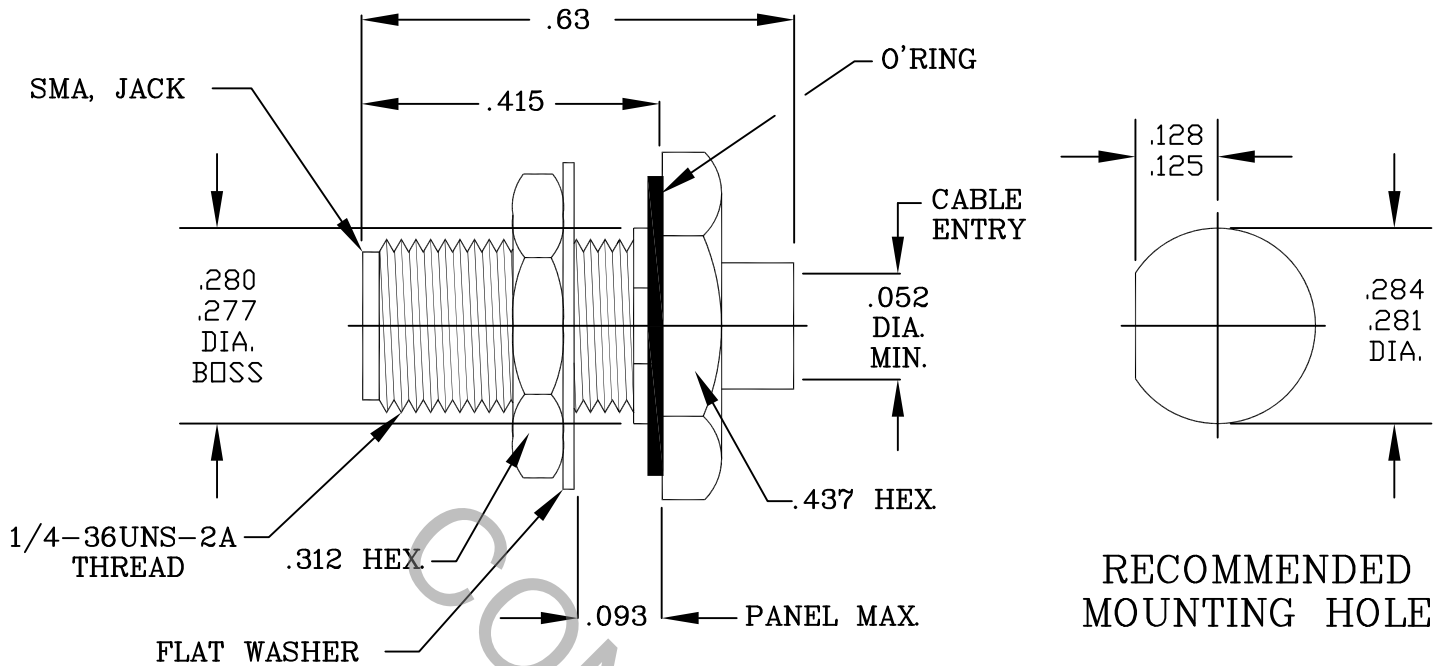


# SPECIFICATION CONTROL DRAWING




1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 310.2) SMA, JACK AND DYNAWAVE SPECIFICATION MD-99.

## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz.
VSWR (MAX.) *	_____	1.07 + .010 x $\sqrt{\text{FGHz}}$ .
INSERTION LOSS (dB MAX.) *	_____	.040 dB x $\sqrt{\text{FGHz}}$ .
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	170
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	500
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES	 Haverhill, MA 01835
AA	06-1737	6/11/06	TS	DECIMALS: .X ± .030 .XX ± .010 .XXX ± .005 FRACTIONAL: ± 1/64 ANGULAR: X° ± 1' 0" X° X' ± 15"	<b>TITLE</b> SMA, JACK BULKHEAD MOUNT DIRECT SOLDER TO .047 SEMI-RIGID CABLE
AB	06-2257	10/11/06	DC	SURFACE ROUGHNESS 63 √ MIL-STD 10.	
AC	10-1210	2/26/10	TS	DRAWN TS      DATE 6/11/06	<b>DWG. NO.</b> 9910-4720-6401
AD	11-1962	10/28/11	TS	APPROVED DC      DATE 6/11/06	
				CODE IDENT. 2J899	
				SHEET 1 OF 2	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE \_\_\_\_\_ N/A
- MIN. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) \_\_\_\_\_ 24.0
- WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

### RECOMMENDED MATING TORQUE

INTERFACE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 ° c TO + 200 ° c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 375 VRMS )

## 5. MATERIAL

CONNECTOR BODY, FLAT WASHER AND LOCKNUT \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CENTER CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

O'RING \_\_\_\_\_ SILICONE RUBBER PER ZZ-R-765.

## 6. FINISH

CONNECTOR BODY \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

FLAT WASHER AND LOCKNUT \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CENTER CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR AND O'RING \_\_\_\_\_ N/A