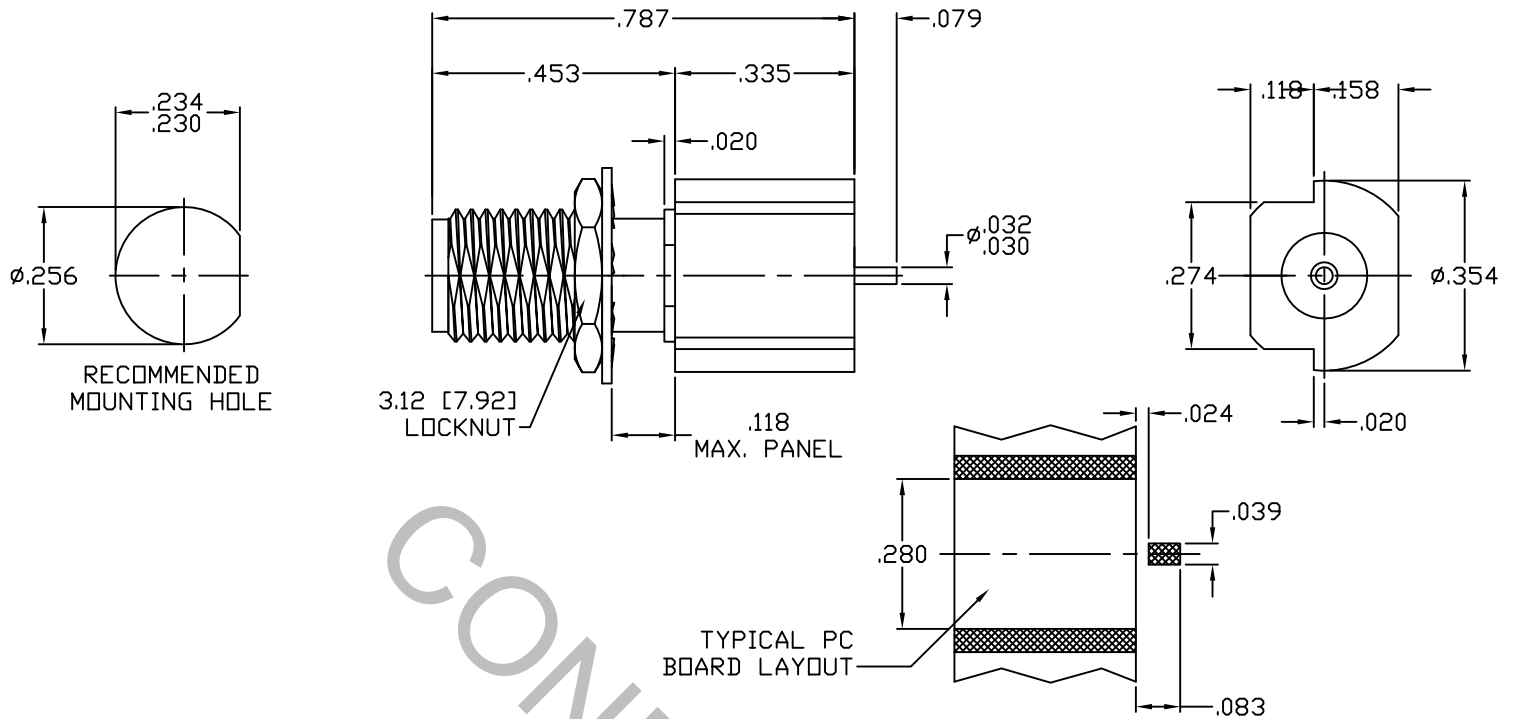


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A (Fig. 310.2) SMA, JACK.

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX) *	_____	1.15 + .012 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.04 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	335
RF LEAKAGE (MIN. dB DOWN)	_____	N/A
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 Haverhill, MA 01835	
AA	17-2257	11/1/17	TS	DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ±/64	ANGULAR X° ± 1' 0" X° X' ± 15"		
				SURFACE ROUGHNESS 63 ✓ MIL-STD 10.				
				DRAWN	TS	DATE	11/1/17	TITLE SMA, JACK BULKHEAD EDGE MOUNT STRAIGHT TERMINAL
				APPROVED	DC	DATE	11/1/17	
				CODE IDENT.				DWG. NO. 9920-0031-6427
				2J899	SHEET 1 OF 2			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 4.5 LBS.
- MIN. RADIAL TORQUE _____ N/A

CONNECTOR ENGAGEMENT FORCES

- INSERTION (MAX. OUNCES) _____ 48.0
- WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR DURABILITY (MIN. MATING) _____ 500

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 200 °c)
SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)
VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b
CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

5. MATERIAL

CONNECTOR BODY & HEX. NUT _____ STAINLESS STEEL PER ASTM A 581, TYPE 303, COND. A.
CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B 196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.
INSULATOR _____ TEFLON PER D 1710-02, TYPE 1, GRADE 1, CLASS B.
LOCKWASHER _____ STAINLESS STEEL PER AMS-5640, TYPE 410, COND. A

6. FINISH

CONNECTOR BODY _____ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 0.30
(.000030 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000150 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN.THK.)
OVER NICKEL (WOODS OR WATTS) (.000010 MIN.THK.)
HEX NUT & LOCKWASHER _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4
CENTER CONTACT _____ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN.THK.)
INSULATOR _____ N/A