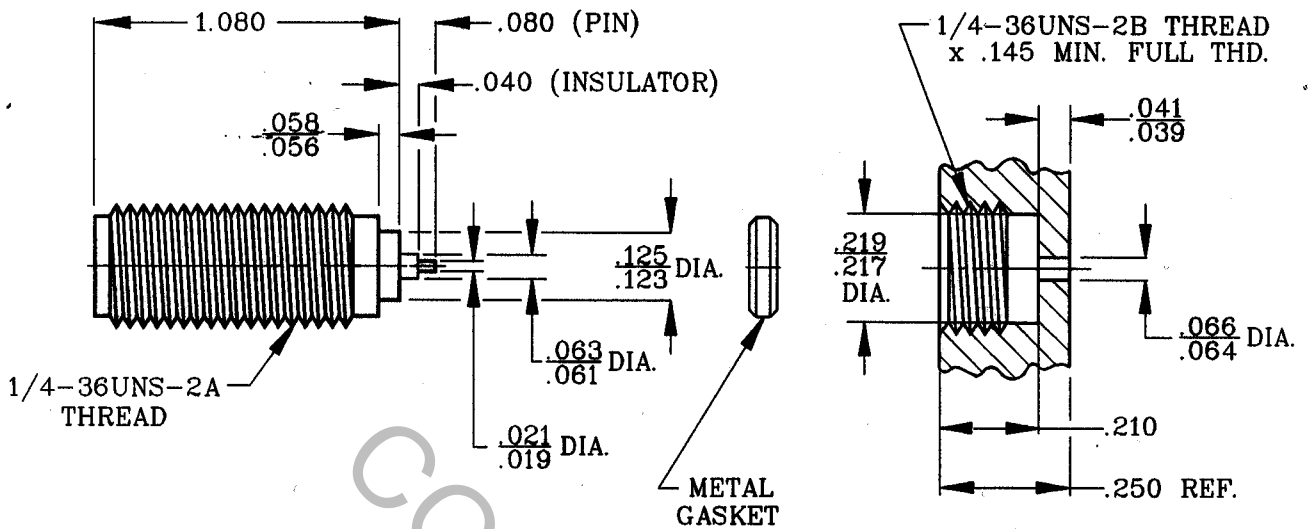


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA JACK per MIL-STD-348 (Fig. 310-2).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX) ●	_____	1.04 + .008 x FGHz.
INSERTION LOSS (dB MAX) ●	_____	.04 dB x √FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
● CENTER CONTACT (MAX. MILLIOHMS)	_____	12.0
● OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

● TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			INCORPORATED GEORGETOWN MA. 01833
—	1123	11/94	T.S.	DECIMALS	FRACTIONAL	ANGULAR	
				X ± .030 XX ± .010 XXX ± .005	± 1/64	X° ± 1'0" X° X' ± 15'	TITLE SMA, JACK SPARK PLUG HERMETICALLY SEALED WITH METAL GASKET
				DRAWN	T.S.	DATE 11/94	
				APPROVED		DATE 11/94	
				CODE IDENT. 2J899		SHEET 1 OF 2	DWG. NO. 9930-0431-6210

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ 48.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

● INTERFACE _____ 7 - 10 IN. LBS.

● PACKAGE _____ 20 - 23 IN. LBS. (99-TORQUE-22 TOOL)

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 106, COND. C (70,000 FT.) (190 VRMS)

HERMETICITY _____ 1×10^{-8} cc/SEC.

5. MATERIAL

CONNECTOR BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER D 4894

GLASS PIN _____ KOVAR PER MIL-I-23011

GLASS _____ CORNING 7070

METAL GASKET _____ CARBON STEEL PER B113, CASE HARDENED

6. FINISH

CONNECTOR BODY _____ PASSIVATE PER QQ-P-35C, TYPE VI

CENTER CONTACT AND GLASS PIN _____ GOLD per MIL-G-45204, TYPE II, GRADE C, CLASS 2
(.000100 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000100 Minimum Thickness) OVER
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

METAL GASKET _____ NICKEL PER MIL-C-26074, CLASS 1, (.0001 MIN. THK.) OVER
COPPER PER MIL-C-14550, CLASS 4

INSULATOR AND GLASS _____ N/A