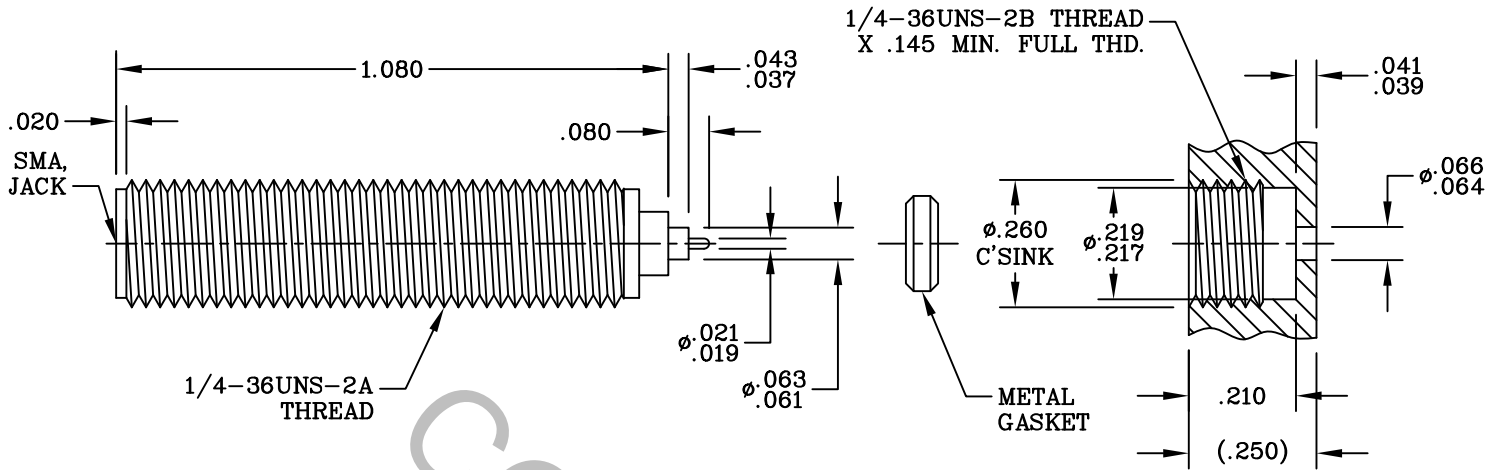


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA JACK PER MIL-STD-348A, Fig. 310-2 (SMA, JACK)

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX.) *	_____	1.15 + .025 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.20 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165 °c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	12.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TESTED WITH 9930-T431-6220 (DOES NOT INCLUDE THIS TEST ADAPTER).

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	09-1762	10/7/09	TS	.X ± .030 .XX ± .010 .XXX ± .005	±/64	X ° ± 1 0' X ° X' ± 15'	TITLE SMA, JACK SPARK PLUG HERMETICALLY SEALED, MIC. PKG. METAL GASKET
AB	14-1307	3/14/14	TS				
AC	14-1338	3/19/14	DC	DRAWN	TS	DATE 10/7/09	DWG. NO. 9930-0431-6412
				APPROVED	DC	DATE 10/7/09	
				CODE IDENT.			
				2J899	SHEET 1 OF 2		

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX.AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ 48.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

● INTERFACE _____ 7 - 10 IN. LBS.

● PACKAGE _____ 20 - 23 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °C TO + 200 °C)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

HERMETICITY _____ 1×10^{-8} cc/SEC.

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

GLASS PIN _____ KOVAR PER MIL-I-23011

GLASS _____ CORNING 7070

METAL GASKET _____ CARBON STEEL PER B113, CASE HARDENED

6. FINISH

BODY, METAL GASKET AND GLASS PIN _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

CONTACT _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR AND GLASS _____ N/A