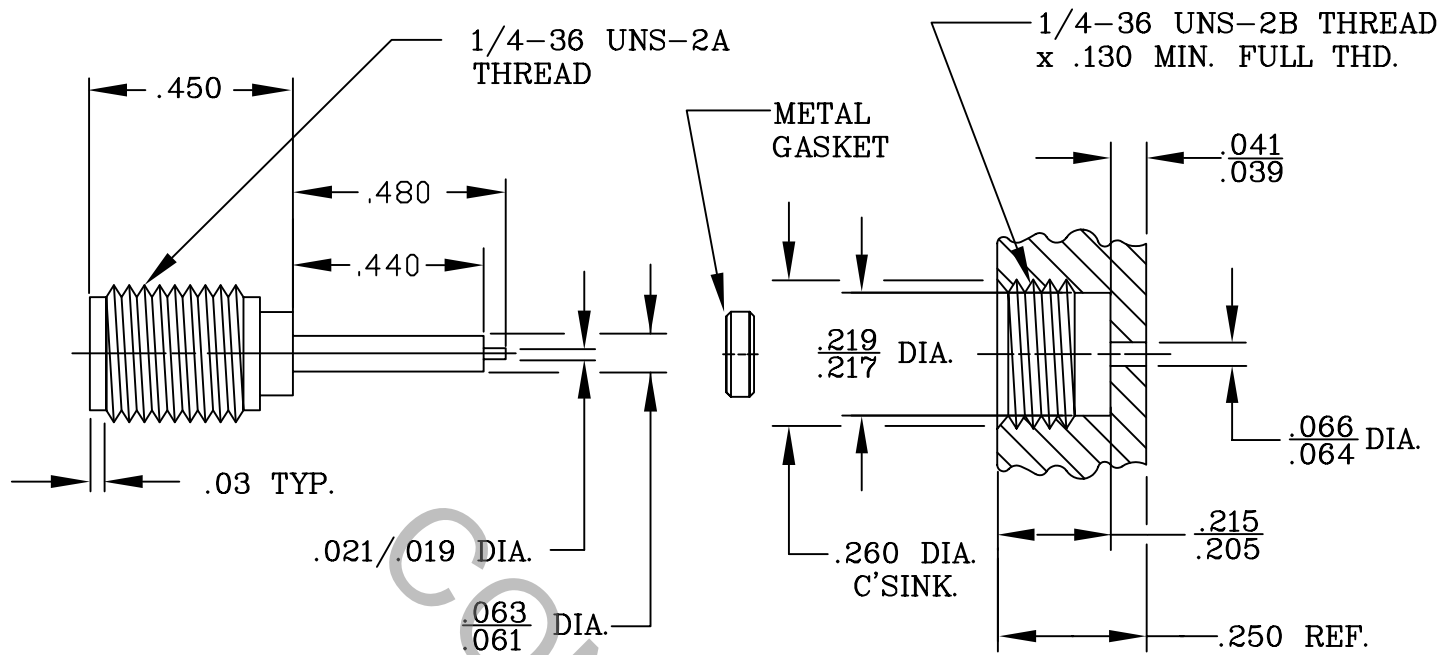


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA JACK per MIL-STD-348 (Fig. 310-2).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 26.5 GHz
VSWR (MAX) *	_____	1.04 + .008 x FGHz.
INSERTION LOSS (dB MAX)	_____	.04 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	12.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			dynawave INCORPORATED HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
-	217	11/86	CDM	.X ± .030 .XX ± .010 .XXX ± .005	±/64	X ° ± 10' X ° X' ± 15'	TITLE SMA, JACK, THREADED BARREL HERMETICALLY SEALED METAL GASKET
A	530	1/88	DGG				
AA	08-1251	3/7/08	DC	DRAWN CDM	DATE	11/86	DWG. NO. 9930-0431-6480
				APPROVED CDM	DATE	11/86	
				CODE IDENT.	SHEET	1 OF 2	
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ 2.0 IN/OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ 48.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

● INTERFACE _____ 7 - 10 IN. LBS.

● PACKAGE _____ 20 - 23 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° TO + 200 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

HERMETICITY _____ 1×10^{-8} cc/SEC.

5. MATERIAL

BODY _____ STAINLESS STEEL PER AMS, TYPE 303, COND. A.

CONTACT _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1457

GLASS PIN _____ KOVAR PER MIL-I-23011

GLASS _____ CORNING 7070

METAL GASKET _____ CARBON STEEL PER B113, CASE HARDENED

6. FINISH

BODY AND GLASS PIN _____ GOLD PER ATSM B 488, TYPE 1, CODE C, CLASS 1.25
(.000050 MIN. THK.) OVER NICKEL PER QQ-N-290, CLASS 1
(.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS)
(.000010 MIN. THK.).

CONTACT _____ GOLD PER ATSM B 488, TYPE I, CODE C, CLASS 2.5
(.00010 MIN. THK.) OVER NICKEL PER QQ-N-290
(.000050 MIN. THK.) OVER COPPER PER MIL-C-14550
(.000010 MIN. THK.).

METAL GASKET _____ NICKEL PER MIL-C-26074, CLASS 1, (.000100 MIN. THK.)
OVER COPPER PER MIL-C-14550, CLASS 4 (.000100 MIN. THK.)

INSULATOR AND GLASS _____ N/A