

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ INTERFACE 48.0; REAR 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0; REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE

INTERFACE _____ 7 - 10 INCH LBS.

PACKAGE _____ 27 - 30 INCH LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO +200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER QQ-C-530, ALLOY 173, COND. H.T.

INSULATOR _____ TEFLON PER MIL-P-19468, AND L-P-403, TYPE I

EMI GASKET _____ SILVER PLATED ALUMINUM IN SILICONE

6. FINISH

BODY _____ PASSIVATE PER QQ-P-35A, TYPE I

CONTACT _____ GOLD per MIL-G-45204, TYPE II, GRADE C, CLASS 2
(.000100 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000100 Minimum Thickness) OVER
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

INSULATOR AND EMI GASKET _____ N/A