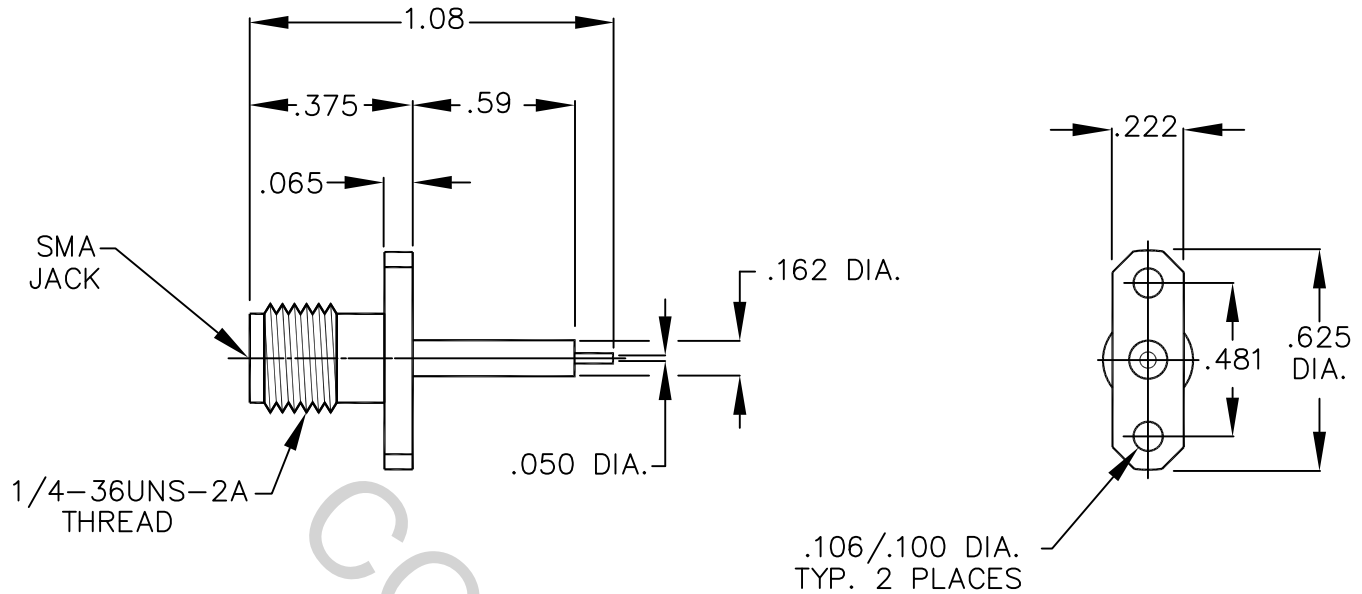


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A, (Fig. 310.2), SMA, JACK AND DYNAWAVE SPECIFICATION MD-99.


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 18.0 GHz.
VSWR (MAX.) *	_____	1.05 + .008 x FGHz.
INSERTION LOSS (dB MAX.) *	_____	.040 dB x FGHz.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	335
RF LEAKAGE (MIN. dB DOWN)	_____	80 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 °c TO + 165 °c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

*TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
				DECIMALS	FRACTIONAL	ANGULAR	
—	1141	4/95	T.S.	.X ± .030 .XX ± .010 .XXX ± .005	±/64	X ° ± 1 0' X ° X' ± 15'	
AA	18-1658	6/12/18	DC				
				DRAWN	TS	DATE	4/95
				APPROVED	TS	DATE	4/95
				CODE IDENT.		SHEET	1 OF 2
				2J899		DWG. NO.	9952-0032-6250
						TITLE SMA, JACK 2 HOLE FLG. MOUNT .050 DIA. PIN TERMINATION (EPOXY CAPTURE)	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX.AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ 48.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 °c TO + 200°)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190RMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B196-90, COPPER ALLOY
No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D 1710, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD per ASTM TYPE II, GRADE C, CLASS 1.27
(.000050 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000050 Minimum Thickness) OVER
COPPER per AMS 2418 (.000010 Minimum Thickness).

INSULATOR _____ N/A