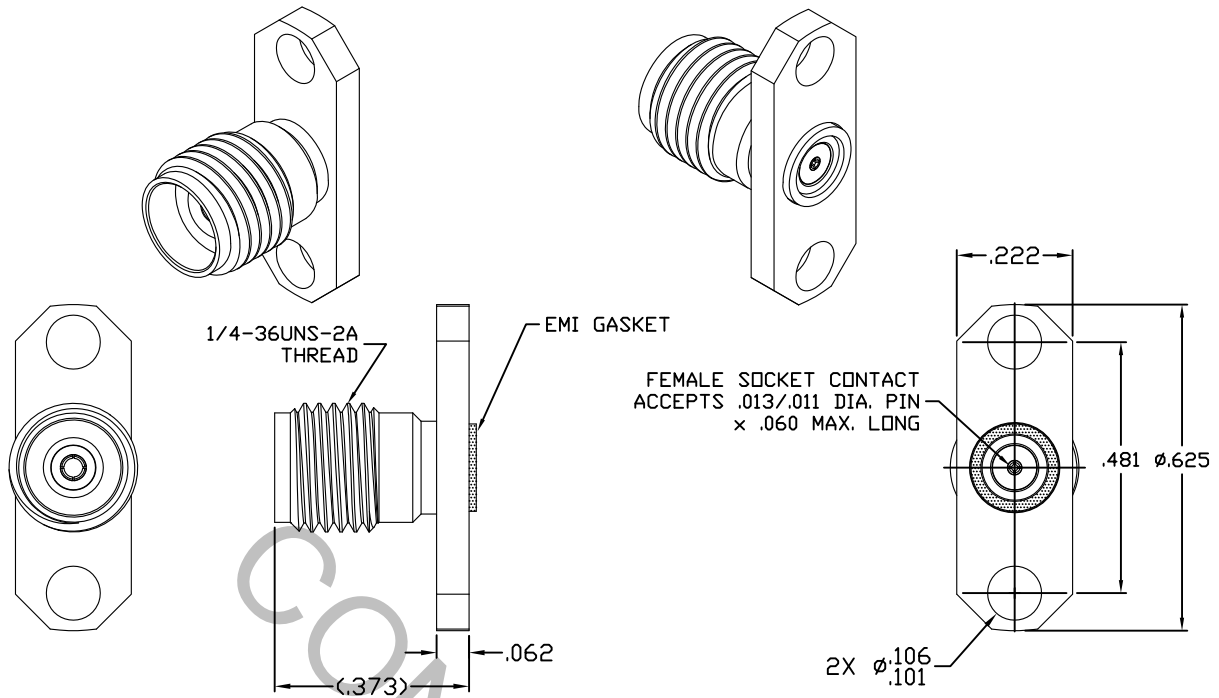


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348 Fig. 310-2 (SMA JACK)


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 46.0 GHz.
VSWR (MAX.) *	_____	1.05 + .006 x FGHz
INSERTION LOSS (dB MAX.)	_____	.035 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB-FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO +165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

*TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
				DECIMALS .X ± .030 .XX ± .010 .XXX ± .005	FRACTIONAL ± 1/64	ANGULAR X°±1.0' X°X'±15'	
-	321	4/87	DGG	SURFACE ROUGHNESS 63 $\sqrt{\text{MIL-STD 10}}$.			
A	601	11/88	DGG				
AA	11-1474	5/24/11	DC	DRAWN: CDM DATE: 4/87			TITLE SMA, JACK 2 HOLE FLANGE FIELD REPLACEABLE
BA	16-2279	10/14/16	DC	APP: DGG DATE: 4/87			
				CODE IDENT. 2J899	SHEET 1 OF 2		DWG. NO. 9952-0781-6290

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MIN. AXIAL FORCE _____ 6.0 LBS.
- MIN. RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX. OUNCES) _____ INTERFACE 48.0 OZ. / REAR 32.0 OZ.
- WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0 OZ. / REAR 1.0 OZ.

CONNECTOR ENGAGEMENT/DISENGAGEMENT(MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

MATING TORQUE _____ 7-10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 & TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY AND PRESS SLEEVE _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CONTACT _____ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

EMI GASKET _____ SILVER PLATED ALUMINUM IN SILICONE PER MIL-G-83528, TYPE B.

6. FINISH

BODY _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

PRESS SLEEVE _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000040 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.)

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR & EMI GASKET _____ N/A