

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ N/A

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ INTERFACE 48.0, REAR 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0, REAR 1.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65°c TO + 165°c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B 196M-03, COPPER ALLOY
UNS C17300, TEMPER TD04

INSULATOR _____ TEFLON PER ASTM-D-1710, TYPE 1, CLASS B

6. FINISH

BODY _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4

CONTACT _____ GOLD PER ASTM B 488, TYPE 1, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418
(.000010 MIN. THK.)

INSULATOR _____ N/A