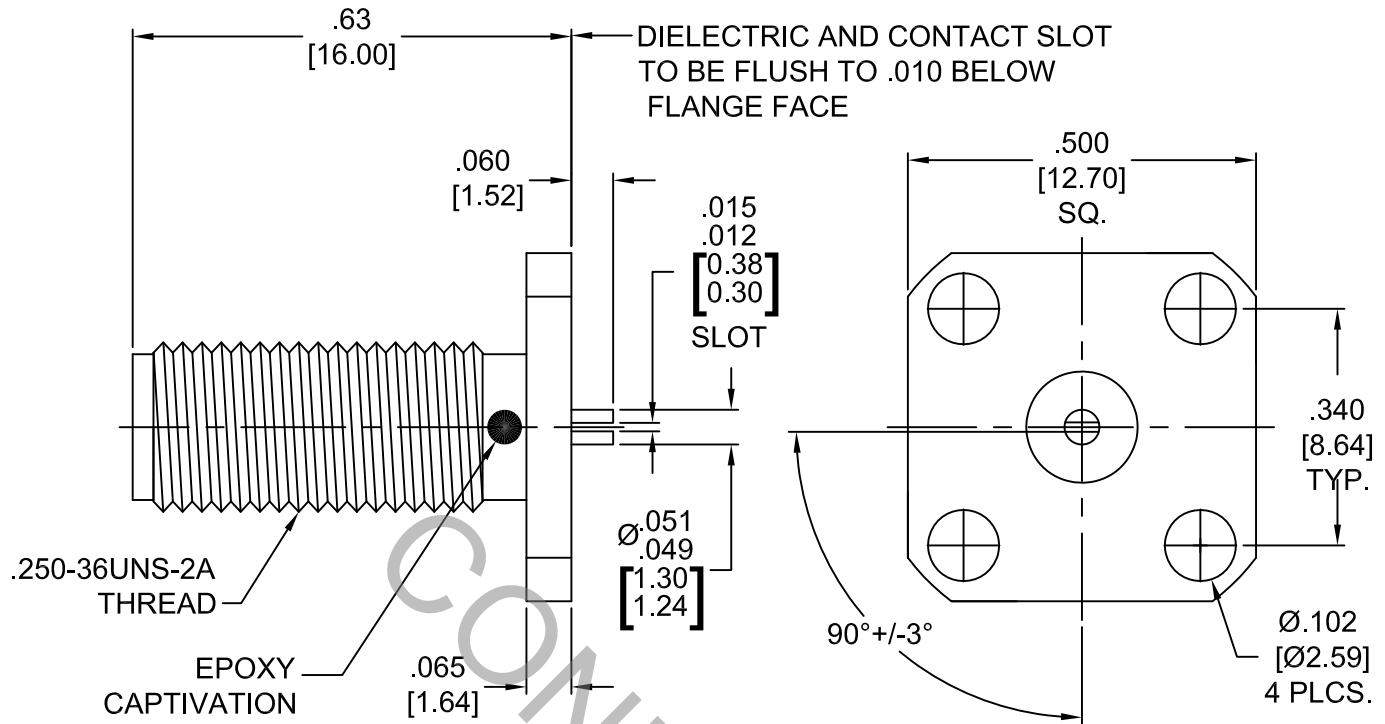


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS per MIL-STD-348 Fig. 310.2 (SMA JACK)


2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz.
VSWR (MAX) *	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX) *	.035 dB x √ FGHz
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65 ° c TO + 165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL, MA. 01835
AA	15-1487	3/31/15	DC	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030		X ° ± 1° 0'	TITLE SMA JACK, 4 HOLE FLANGE CAPTIVATED CONTACT Ø.050 SLOTTED TERMINAL
				.XX ± .010	± 1/64	X ° X' ± 15'	
				.XXX ± .005			
				DRAWN TS	DATE 3/31/15		
				APPROVED DC	DATE 3/31/15		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9954-0012-6206	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ 32.0

● WITHDRAWAL (MIN. OUNCES) _____ 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.)— 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 165° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B 196/B, 196M-03, COPPER
ALLOY UNS C 17300, TEMPER TD04

INSULATOR _____ TEFLON PER ASTM D 1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY _____ PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM B 488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1
(.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)

INSULATOR _____ N/A