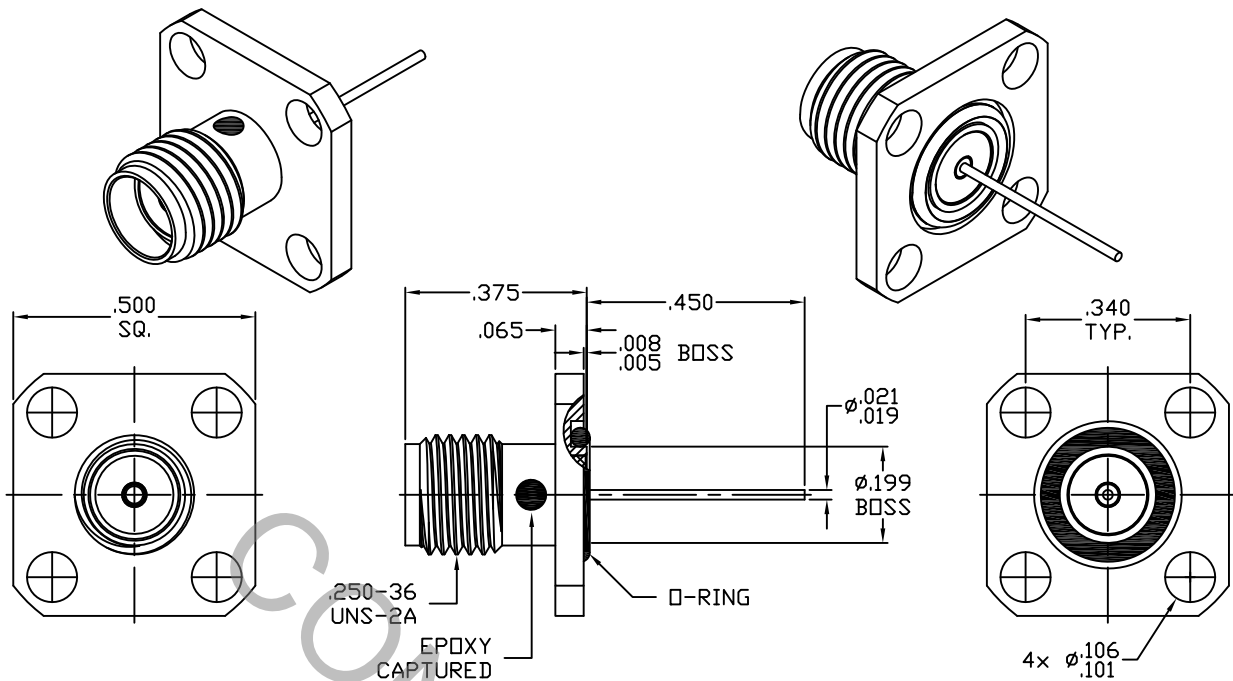


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348, Fig. 310.2 (SMA JACK).


2. ELECTRICAL

| | | |
|---|-------|--------------------------------|
| FREQUENCY RANGE GHz | _____ | DC TO 18.0 GHz. |
| VSWR (MAX.) * | _____ | 1.06 + .015 x FGHz. |
| INSERTION LOSS (dB MAX.) | _____ | .035 dB x $\sqrt{\text{FGHz}}$ |
| NOMINAL IMPEDANCE (OHMS) | _____ | 50 |
| VOLTAGE RATING (MAX. VRMS) | _____ | 250 |
| RF LEAKAGE (MIN. dB DOWN) | _____ | -80 dB - FGHz. |
| TEMPERATURE RATING (DEGREES CENTIGRADE) | _____ | -65°C TO + 165°C |
| DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) | _____ | 750 |
| INSULATION RESISTANCE (MIN. MEGOHMS) | _____ | 5,000 |
| CONTACT RESISTANCE | | |
| • CENTER CONTACT (MAX. MILLIOHMS) | _____ | 6.0 |
| • OUTER CONTACT (MAX. MILLIOHMS) | _____ | 2.0 |

* TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

This Document contains proprietary and confidential information.

| REV. | DCN NO. | DATE | APP. | DIMENSIONS ARE IN INCHES TOLERANCES | | |  Haverhill, MA 01835 | | |
|------|---------|---------|------|--|----------------------|------------------------------------|--|--|--|
| AA | 15-2067 | 7/28/15 | DC | DECIMALS .X ± .030 .XX ± .010 .XXX ± .005 | FRACTIONAL ± 1/64 | ANGULAR X° ± 1°0' X'X' ± 15' | TITLE SMA JACK, 4 HOLE FLANGE, STRAIGHT PIN TERMINAL | | |
| | | | | DRAWN DC | DATE 7/28/15 | | | | |
| | | | | APPROVED DC | DATE 7/28/15 | | | | |
| | | | | CODE IDENT. 2J899 | SHEET 1 OF 2 | DWG. NO. 9954-0632-6207 | | | |

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX.AXIAL FORCE _____ 6.0 LBS.

MAX. RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) _____ 32.0

● WITHDRAWAL (MIN. OUNCES) _____ 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) _____ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65°C TO + 165°C)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

O'RING _____ SILICONE RUBBER PER ZZ-R-765E, CLASS 1 OR ASM 3304.

6. FINISH

BODY _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290
CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418
(.000010 MIN. THK.)

INSULATOR AND O'RING _____ N/A