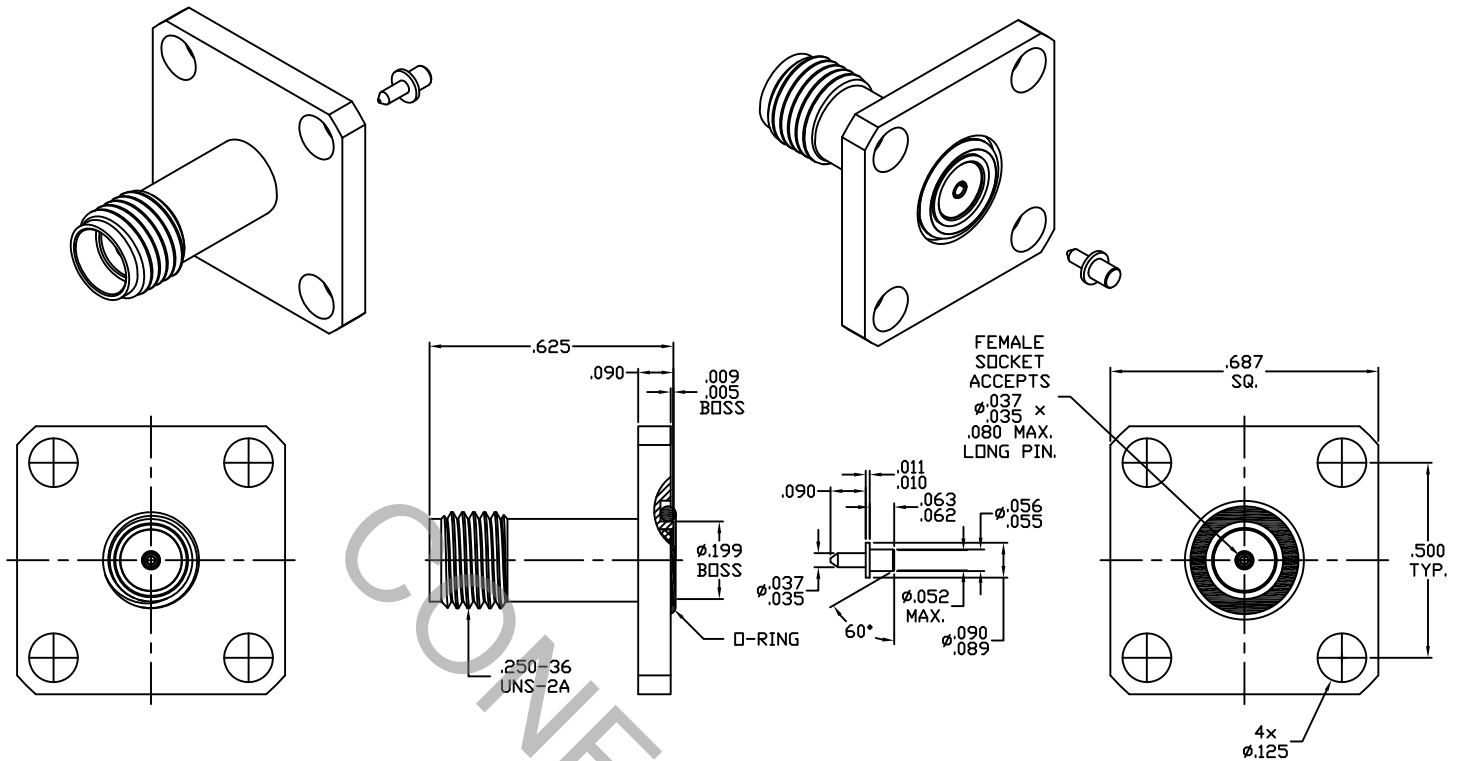


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A, (Fig. 310.2), (SMA, JACK)
2. ELECTRICAL

FREQUENCY RANGE GHz _____	DC TO 18.0 GHz.
VSWR (MAX.) * _____	1.06 + .005 x FGHz.
INSERTION LOSS (dB MAX.) _____	.035 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS) _____	50
VOLTAGE RATING (MAX. VRMS) _____	500
RF LEAKAGE (MIN. dB DOWN) _____	-80 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE) _____	-65°C TO + 165°C
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS) _____	1,000
INSULATION RESISTANCE (MIN. MEGOHMS) _____	10,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS) _____	6.0
• OUTER CONTACT (MAX. MILLIOHMS) _____	2.0

\* TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			HAVERHILL, MA 01835
				DECIMALS	FRACTIONAL	ANGULAR	
AA	14-2229	9/30/14	TS	.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1°0' X°X' ± 15'	TITLE SMA, JACK 4 HOLE FLANGE (HERMETIC)
AB	14-2294	10/9/14	DC				
				DRAWN TS	DATE 9/30/14		
				APPROVED DC	DATE 9/30/14		
				CODE IDENT. 2J899	SHEET 1 OF 2	DWG. NO. 9954-0681-6200	

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

CAPTIVATION-CENTER CONTACT  
MAX.AXIAL FORCE \_\_\_\_\_ 4.0 LBS.  
MAX. RADIAL TORQUE \_\_\_\_\_ N/A  
CENTER CONTACT AXIAL FORCES  
● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 32.0, REAR 32.0  
● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0, REAR 1.0  
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) \_\_\_\_\_ 2.0  
CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500  
RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65°C TO + 165°C )  
SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)  
VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)  
MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b  
CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)  
BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )  
HERMETICITY \_\_\_\_\_  $1 \times 10^{-8}$  cc/SEC.

## 5. MATERIAL

BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM A 581, TYPE 303, COND. A.  
CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER  
ALLOY No. UNS-C17300, TEMPER TD04.  
INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.  
O-RING \_\_\_\_\_ SILICONE RUBBER PER A-A-59588, CLASS 1.  
GLASS PIN \_\_\_\_\_ KOVAR PER MIL-I-23011  
GLASS \_\_\_\_\_ CORNING 7070

## 6. FINISH

BODY \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4  
CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.25  
(.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290, CLASS 1  
(.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)  
GLASS PIN \_\_\_\_\_ GOLD per ASTM-B-488, TYPE I, CODE C, CLASS 0.70  
(.000030 MIN. THK.) OVER NICKEL PER SAE AMS QQ-N-290, CLASS 1,  
(.000150 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)  
INSULATOR, O-RING, GLASS \_\_\_\_\_ N/A