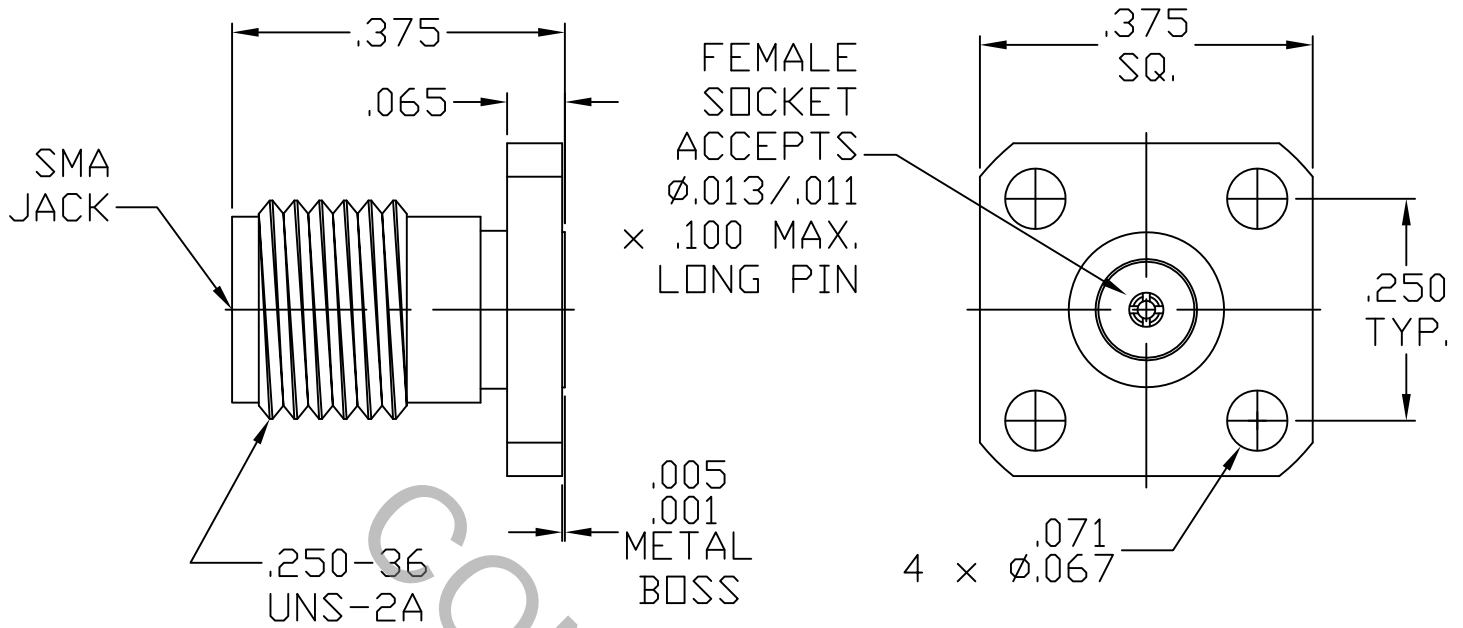


# SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348, Fig. 310-2 (SMA JACK).


## 2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 27.0 GHz
VSWR (MAX.) *	_____	1.10 : 1 @ 18.0 GHz. 1.15 : 1 @ 27.0 GHz.
INSERTION LOSS (dB MAX.) *	_____	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65° c TO + 165° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	5,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

\*TERMINATED IN A 50 OHM LOAD

**RoHS**  
COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES			 HAVERHILL MA. 01835
AA	14-1023	1/7/14	TS	DECIMALS	FRACTIONAL	ANGULAR	
				.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X° ± 1'0" X° X' ± 15'	
				DRAWN	TS	DATE	1/7/14
				APPROVED	TS	DATE	1/7/14
				CODE IDENT.	SHEET 1 OF 2		DWG. NO. 9954-0881-3217
				2J899			

TITLE  
SMA JACK  
4 HOLE FLANGE MOUNT  
FIELD REPLACEABLE

# SPECIFICATION CONTROL DRAWING

## 3. MECHANICAL

### CAPTIVATION-CENTER CONTACT

MAX. AXIAL FORCE \_\_\_\_\_ 4.0 LBS.

MAX. RADIAL TORQUE \_\_\_\_\_ N/A

### CENTER CONTACT AXIAL FORCES

● INSERTION (MAX. OUNCES) \_\_\_\_\_ INTERFACE 32.0 OZ. / REAR 32.0 OZ.

● WITHDRAWAL (MIN. OUNCES) \_\_\_\_\_ INTERFACE 2.0 OZ. / REAR 1.0 OZ.

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) \_\_\_\_\_ 2.0

CONNECTOR DURABILITY (MIN. CYCLES) \_\_\_\_\_ 500

RECOMMENDED MATING TORQUE \_\_\_\_\_ 7 - 10 IN. LBS.

## 4. ENVIRONMENTAL

TEMPERATURE CYCLING \_\_\_\_\_ MIL-STD-202, METHOD 102, COND. C ( -65 °c TO + 165 °c )

SHOCK \_\_\_\_\_ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION \_\_\_\_\_ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE \_\_\_\_\_ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION \_\_\_\_\_ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) \_\_\_\_\_ MIL-STD-202, METHOD 105, COND. C ( 70,000 FT. ) ( 190 VRMS )

## 5. MATERIAL

BODY \_\_\_\_\_ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A

CONTACT \_\_\_\_\_ BERYLLIUM COPPER PER ASTM-B-196/B, 196M-03, COPPER ALLOY No. UNS-C17300, TEMPER TD04.

INSULATOR \_\_\_\_\_ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

## 6. FINISH

BODY \_\_\_\_\_ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT \_\_\_\_\_ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE-AMS-QQ-N-290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS-2418 (.000010 MIN. THK.)

INSULATOR \_\_\_\_\_ N/A