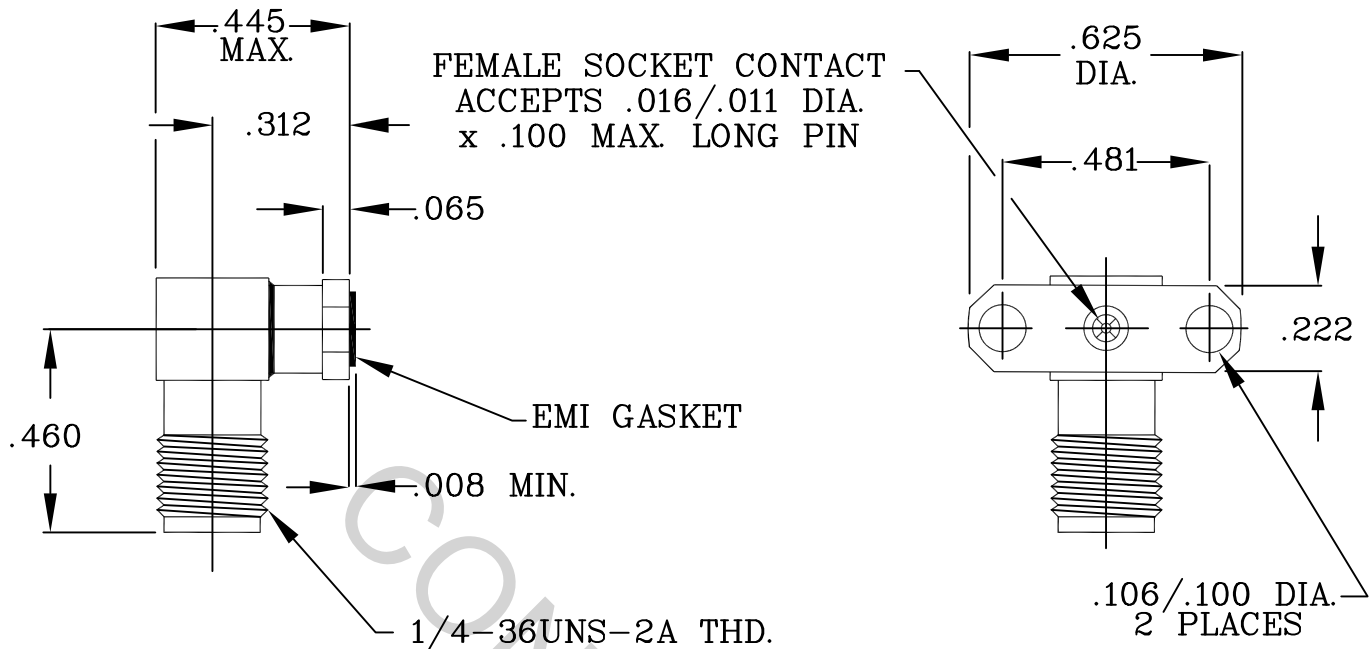


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA, JACK PER MIL-STD-348 (Fig. 310-2).


2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 22.0 GHz.
VSWR (MAX) *	_____	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX) *	_____	.04 dB x √FGHz.
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65 ° c TO +165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
• CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

* TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES TOLERANCES	 HAVERHILL, MA. 01835
-	671	5/89	TS	DECIMALS FRACTIONAL ANGULAR .X ± .030 ±/64 X ° ± 1'0" .XX ± .010 X ° X' ± 15" .XXX ± .005 SURFACE ROUGHNESS 63 √ MIL-STD 10.	
AA	18-1608	5/31/18	DC		TITLE SMA, JACK, RIGHT ANGLE, 2 HOLE FLANGE FIELD REPLACEABLE
				DRAWN CDM DATE 5/89	
				APPROVED DGG DATE 5/89	
				CODE IDENT. 2J899	DWG. NO. 9956-0081-6215
				SHEET 1 OF 2	

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MAX AXIAL FORCE _____ 6.0 LBS.
- MAX RADIAL TORQUE _____ 4.0 IN./OZ.

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX OUNCES) _____ N/A
- WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 200 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

CONNECTOR BODY _____ STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.

CENTER CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B, 196M-03, COPPER ALLOY No. UNS C17300, TEMPER TD04.

INSULATOR _____ TEFLON PER ASTM D1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

CONNECTOR BODY _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CENTER CONTACT _____ GOLD PER ASTM-B-488, TYPE II, CODE C, CLASS 1.27
(.000050 MIN.) OVER NICKEL PER QQ-N-290,
(.000050 MIN.) OVER COPPER PER AMS-2418 (.000010 MIN.)

INSULATOR _____ N/A