

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

- MAX AXIAL FORCE _____ 6.0 LBS.
- MAX RADIAL TORQUE _____ 4.0 IN./OZ.

CENTER CONTACT AXIAL FORCES

- INSERTION (MAX OUNCES) _____ N/A
- WITHDRAWAL (MIN. OUNCES) _____ N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65 ° c TO + 200 ° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY & PRESS SLEEVE _____ STAINLESS STEEL PER ASTM-A-582, TYPE 303, COND. A.

CONTACT _____ BERYLLIUM COPPER PER ASTM B196/B 196M-03, COPPER ALLOY
No. UNS C17300, TEMPER TD04.

INSULATORS _____ TEFLON PER ASTM-D-1710-02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY & PRESS SLEEVE _____ PASSIVATE PER AMS-2700, TYPE 2, CLASS 4.

CONTACT _____ GOLD PER ASTM-B-488, TYPE I, CODE C, CLASS 1.27
(.000050 MIN.) OVER NICKEL PER SAE-AMS-QQ-N-290
CLASS 1 (.000050 MIN.) OVER COPPER PER AMS-2418 (.000010 MIN.)

INSULATORS _____ N/A