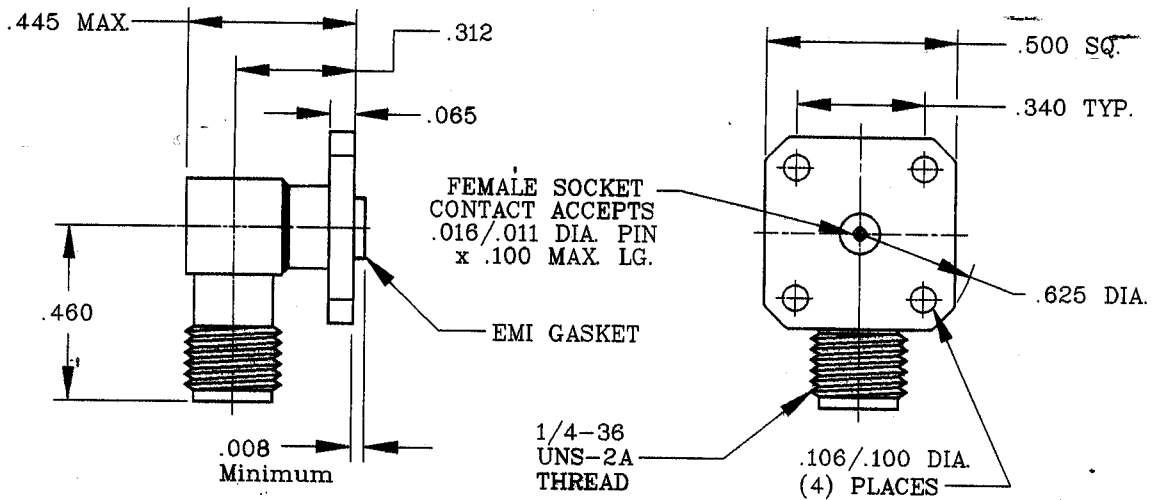


SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS FOR SMA JACK per MIL-STD-348 (Fig. 310-2).

2. ELECTRICAL

FREQUENCY RANGE GHz	_____	DC TO 22.0 GHz
VSWR (MAX.) ●	_____	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX.) ●	_____	.04 dB x √ FGHz
NOMINAL IMPEDANCE (OHMS)	_____	50
VOLTAGE RATING (MAX. VRMS)	_____	250
RF LEAKAGE (MIN. dB DOWN)	_____	100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	_____	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	_____	750
INSULATION RESISTANCE (MIN. MEGOHMS)	_____	10,000
CONTACT RESISTANCE		
● CENTER CONTACT (MAX. MILLIOHMS)	_____	6.0
● OUTER CONTACT (MAX. MILLIOHMS)	_____	2.0

● TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.	DIMENSIONS ARE IN INCHES			GEORGETOWN MA. 01833
				DECIMALS	FRACTIONAL	ANGULAR	
—	321	5/87	DGG	X ± .030 XX ± .010 XXX ± .005	± 1/64	X° ± 1'0" X° X' ± 15'	
A	610	11/88	DGG				
				DRAWN	CDM	DATE 5/87	TITLE FIELD REPLACEABLE SMA JACK, RIGHT ANGLE 4 HOLE FLANGE
				APPROVED	DGG	DATE 5/87	
				CODE IDENT.	SHEET 1 OF 2		DWG. No. 9958-0781-6715
				2J899			

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION-CENTER CONTACT

MAX AXIAL FORCE _____ 6.0 LBS.

MAX RADIAL TORQUE _____ 4.0 IN. OZ.

CENTER CONTACT AXIAL FORCES

● INSERTION (MAX OUNCES) _____ INTERFACE 48.0; REAR 32.0

● WITHDRAWAL (MIN. OUNCES) _____ INTERFACE 2.0; REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX IN. LBS.)— 2.0

CONNECTOR DURABILITY (MIN. CYCLES) _____ 500

RECOMMENDED MATING TORQUE _____ 7 - 10 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING _____ MIL-STD-202, METHOD 102, COND. C (-65° c TO + 200° c)

SHOCK _____ MIL-STD-202, METHOD 213, COND. I (100 G's)

VIBRATION _____ MIL-STD-202, METHOD 204, COND. D (20 G's)

MOISTURE RESISTANCE _____ MIL-STD-202, METHOD 106, LESS STEP 7b

CORROSION _____ MIL-STD-202, METHOD 101, COND. B (48 HOURS)

BAROMETRIC PRESSURE (ALTITUDE) _____ MIL-STD-202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

5. MATERIAL

BODY AND PRESS RING _____ STAINLESS STEEL PER AMS-5640, TYPE 303, COND. A

CONTACT _____ BERYLLIUM COPPER PER QQ-C-530, ALLOY 173, COND. H.T.

INSULATOR _____ TEFLON PER MIL-G-19468 AND L-P-403, TYPE I

EMI GASKET _____ SILVER PLATED ALUMINUM IN SILICONE

6. FINISH

BODY _____ NICKEL PER QQ-N-290, (.00015 MIN. THK.) OR EQUIVALENT

CONTACT _____ GOLD per MIL-G-45204, TYPE II, GRADE C, CLASS 2
(.000100 Minimum Thickness) OVER NICKEL per
QQ-N-290, CLASS 1 (.000100 Minimum Thickness) OVER
COPPER per MIL-C-14550 (.000010 Minimum Thickness).

PRESS RING _____ PASSIVATE PER QQ-P-35A, TYPE I

INSULATOR _____ N/A

EMI GASKET _____ N/A

dynawave
INCORPORATED

SHEET 2 OF 2

DWG.
NO.

9958-0781-6715

REV.

A