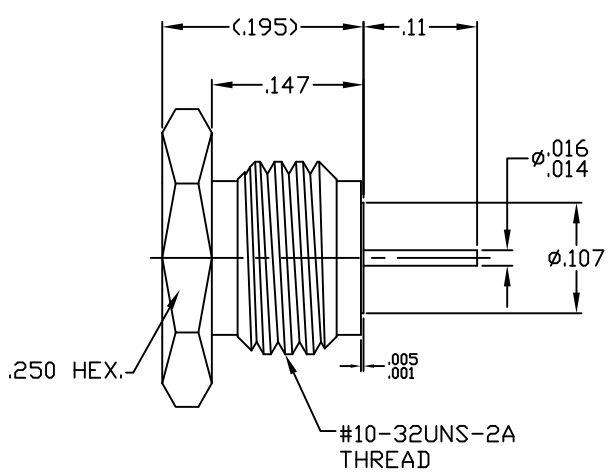
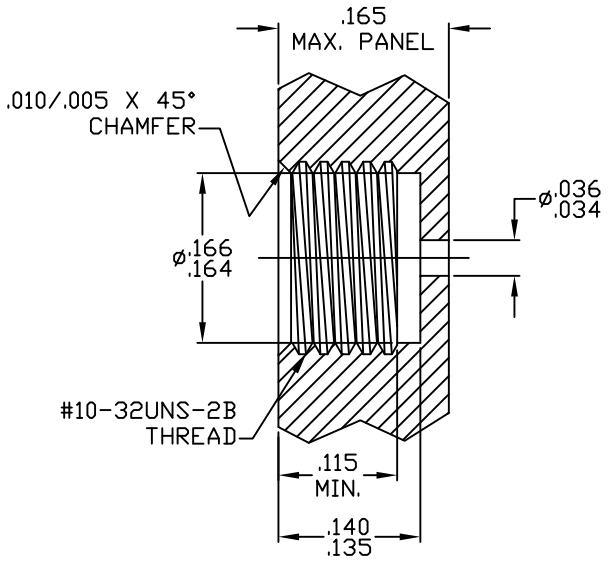
SPECIFICATION CONTROL DRAWING





RECOMMENDED
MOUNTING HOLE

CONFIDENTIAL

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 326.2 (SMP MALE) SMOOTH BORE.

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz.
VSWR (MAX.) ❋	1.05 + .006 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.045 dB x $\sqrt{FGHz}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65° c TO +150° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	2,500
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

This Document contains proprietary and confidential information.

RoHS

REV.	DCN NO.	DATE	APP.
AA	16-2356	10/31/16	T.S.

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ±.030 .XX ±.010 .XXX ±.005	±1/64	X° ±1°0' X° X' ±15'

SURFACE ROUGHNESS 63 √ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL, MA. 01835

DRAWN TS DATE 10/31/16

APPROVED DC DATE 10-31-16

TITLE
SMP, PLUG
NON-HERMETIC
SCREW-IN BUSHING

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 2139-0032-6207

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT

- MIN. AXIAL FORCE — 6.0 LBS.
- MIN. RADIAL TORQUE — 2.5 IN.OZ.

CONNECTOR ENGAGEMENT FORCES

- INSERTION (MAX. OUNCES) — N/A
- WITHDRAWAL (MIN. OUNCES) — N/A

CONNECTOR DURABILITY (MIN. MATING) — 500

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65 ° c TO + 165 °c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

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5. MATERIAL

CONNECTOR BODY & PRESS SLEEVE	STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B 196B, 196M–03, COPPER ALLOY No. UNS C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1 GRADE 1, CLASS B.

6. FINISH

CONNECTOR BODY & PRESS SLEEVE	PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.
CENTER CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.25 (.000050 MIN. THK.) OVER NICKEL PER SAE–AMS–QQ–N–290, CLASS 1, (.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
INSULATOR	N/A