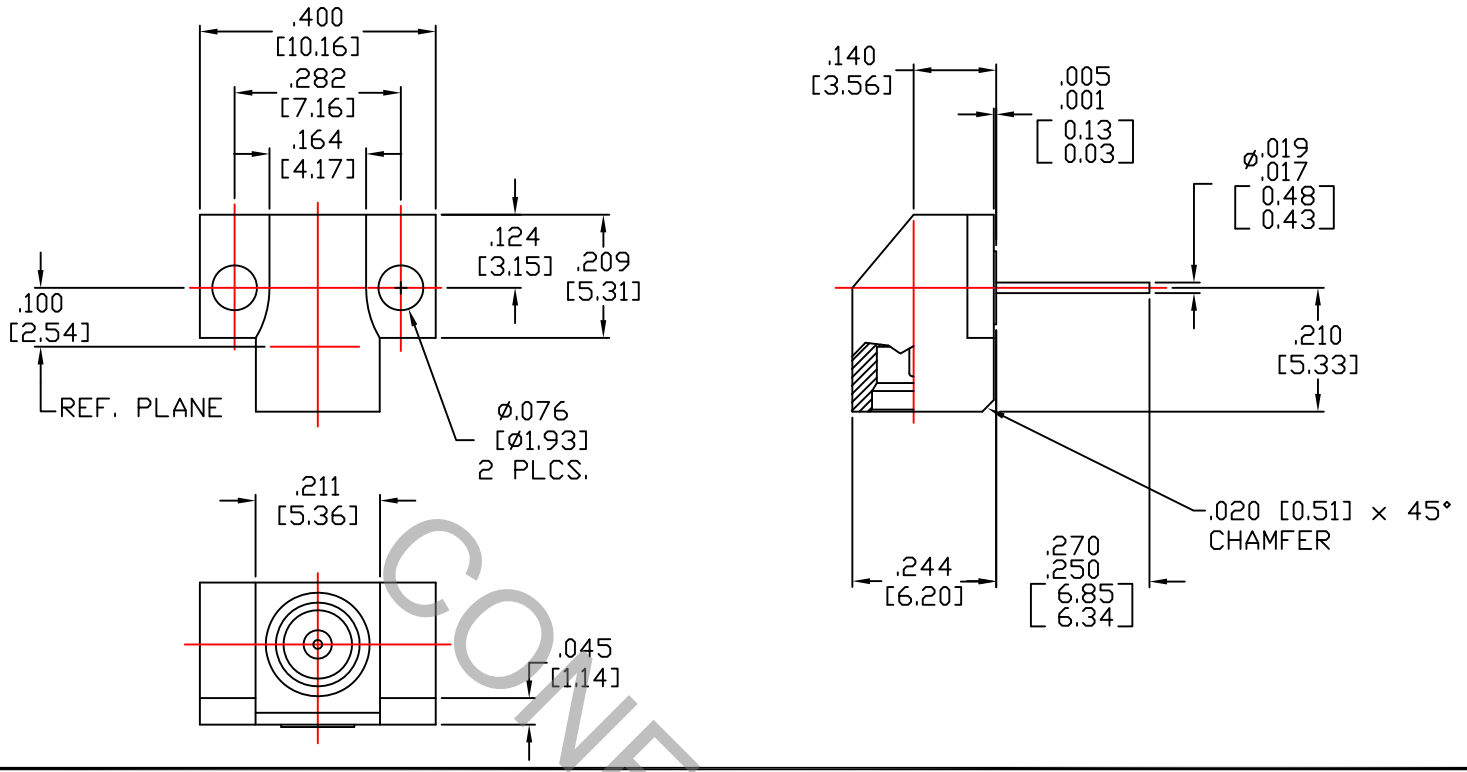
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS PER MIL-STD. 348A, Fig. 326.4 (SMP, PLUG, SMOOTH BORE)

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz.
VSWR (MAX.) ❋	1.07 + .010 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.050 dB x $\sqrt{FGHz}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	100 dB - FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65° c TO +150° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	4.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

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REV.	DCN NO.	DATE	APP.
AA	17-1642	5/18/17	TS

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ±.030 .XX ±.010 .XXX ±.005	±1/64	X° ±1°0' X° X' ±15'

SURFACE ROUGHNESS 63 √ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL, MA. 01835

DRAWN TS DATE 5/18/17

APPROVED DC DATE 5/18/17

TITLE SMP, PLUG
(SMOOTH BORE)
RIGHT ANGLE 2 HOLE FLANGE
STRAIGHT TERMINAL

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 2156-0031-6200

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX.AXIAL FORCE — 3.5 LBS.
- MAX. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCES
- INSERTION (MAX. OUNCES) — N/A
- WITHDRAWAL (MIN. OUNCES) — N/A

CONNECTOR DURABILITY (MIN. CYCLES) — 500

ENGAGEMENT FORCES
- INSERTION (MAX.) — 2.0 LBS.
- WITHDRAWL (MIN.) — 0.5 LBS.

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4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

CONNECTOR BODY AND PRESS SLEEVE	STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM B196/B, 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

CONNECTOR BODY AND PRESS SLEEVE	PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.
CONTACT	GOLD PER ATSM B 488, TYPE 1, CODE C, CLASS 1.25 (.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000050 MIN. THK.) OVER COPPER AMS 2418 (.000010 MIN. THK.)
INSULATOR	N/A