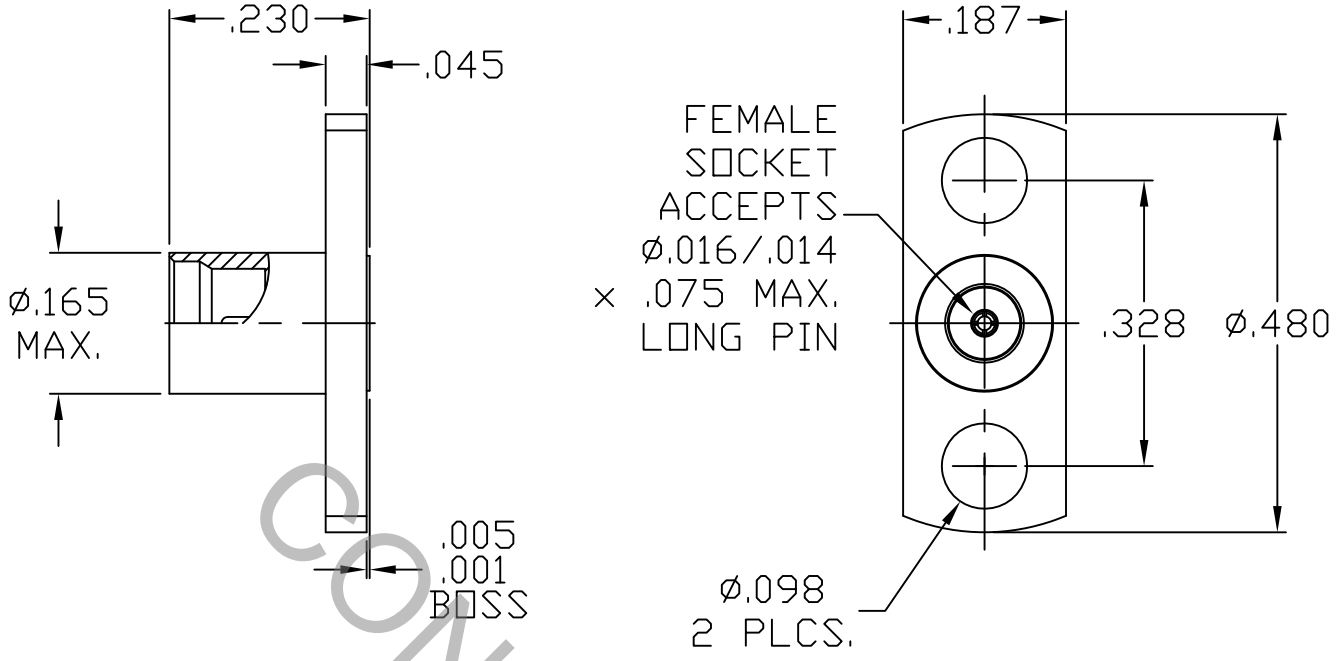
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS MIL-STD-348 Fig. 326.4 (SMP PLUG, SMOOTH BORE).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX.) ❋	1.05 + .006 x FGHz
INSERTION LOSS (dB MAX.) ❋	.045 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	−80 dB − FGHz. TO 3.0 GHz. −65 dB 3.0 TO 26.5 GHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65°c TO + 150°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	2,500
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

REV.	DCN NO.	DATE	APP.
AA	09-1915	12/3/09	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ±.030 .XX ±.010 .XXX ±.005	± 1/64	X °±1°0' X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN TS DATE 12/3/09

APPROVED DC DATE 12/3/09

TITLE
SMP PLUG (SMOOTH BORE)
FIELD REPLACEABLE
2 HOLE FLANGE

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 2192-0881-6232

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT	
MAX.AXIAL FORCE	3.5 LBS.
MAX. RADIAL TORQUE	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES)	N/A
● WITHDRAWAL (MIN. OUNCES)	N/A
CONNECTOR ENGAGEMENT (MAX. LBS.)	2.0
CONNECTOR DISENGAGEMENT (MIN. LBS.)	0.5
CONNECTOR DURABILITY (MIN. CYCLES)	1,000
RECOMMENDED MATING TORQUE	N/A

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4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY & PRESS SLEEVE	STAINLESS STEEL PER ASTM–A–582, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM–B–196/B 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY & PRESS SLEEVE	PASSIVATE PER AMS QQ–P–35, TYPE 2.
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 2.5 (.000100 MIN. THK.) OVER NICKEL per QQ–N–290 (.000050 MIN. THK.) OVER COPPER per MIL–C–14550 (.000010 MIN. THK.)
INSULATOR	N/A