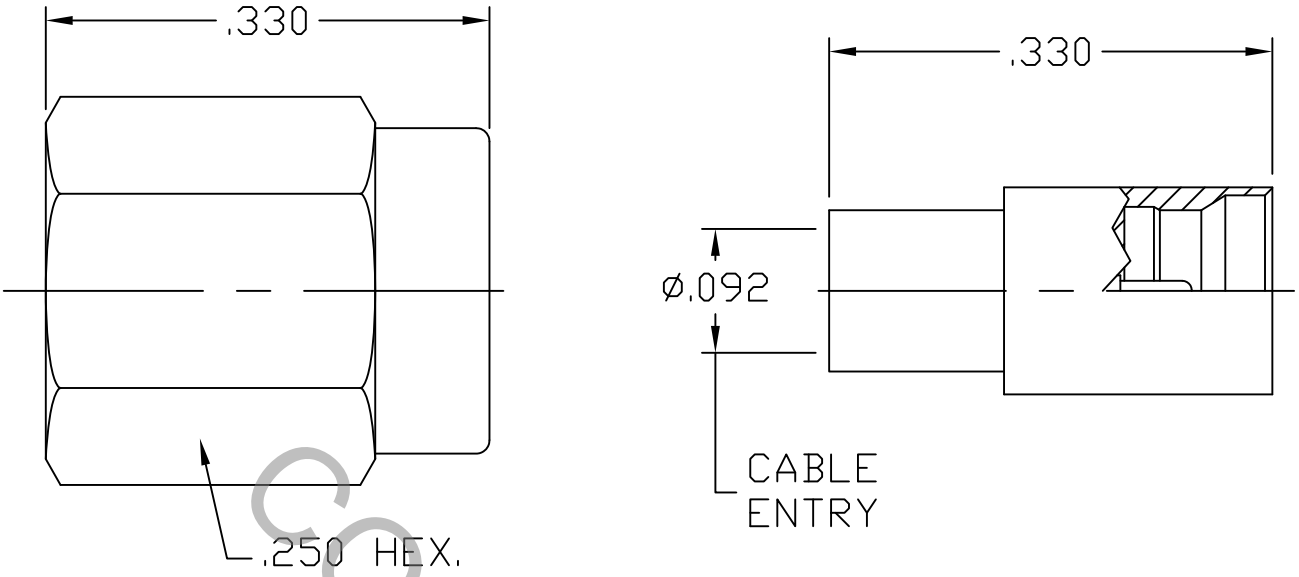
SPECIFICATION CONTROL DRAWING



CONFIDENTIAL

1. MATING

INTERFACE DIMENSIONS PER MIL-STD-348A, FIG. 326-3 (SMP MALE, LIMITED DETENT)

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX.) ❋	1.05 + .010 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.04 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-85 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65° c TO +150° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	3.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.
AA	17-1983	8/15/17	TS

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS: .X ± .030, .XX ± .010, .XXX ± .005 | FRACTIONAL: ± 1/64 | ANGULAR: X° ± 1° 0', X° X' ± 15'

SURFACE ROUGHNESS 63 ✓ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL MA. 01835

DRAWN TS DATE 8/15/17

APPROVED DC DATE 8/15/17

CODE IDENT. 2J899

SHEET 1 OF 2

TITLE: SMP MALE (LD) WITH COUPLING NUT DIRECT SOLDER TO Ø.086 S/R CABLE

DWG. NO. 2197-8520-6200

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MIN. AXIAL FORCE ——— N/A
- MIN. RADIAL TORQUE ——— N/A

CONNECTOR ENGAGEMENT FORCES
- INSERTION (MAX. LBS.) ——— 10.0
- WITHDRAWAL (MIN. LBS.) ——— 2.0

CONNECTOR DURABILITY (MIN. MATING) ——— 250

COUPLING NUT RADIAL TORQUE :
- RADIAL TORQUE ——— 6 TO 8 IN./OZ.

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65 ° c TO + 165 °c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

CONFIDENTIAL

5. MATERIAL

BODY & COUPLING NUT	STAINLESS STEEL PER ASTM A 581, TYPE 303, COND A.
CONTACT	BERYLLIUM COPPER PER ASTM B 196/B, 196M–03, COPPER ALLOY UNS C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM–D–1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY	GOLD PER ASTM–B–488, TYPE I, CODE, CLASS 1.25 (.000050 MIN.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000150 MIN.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE, CLASS 1.25 (.000050 MIN.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000050 MIN.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
COUPLING NUT	PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.
INSULATOR	N/A