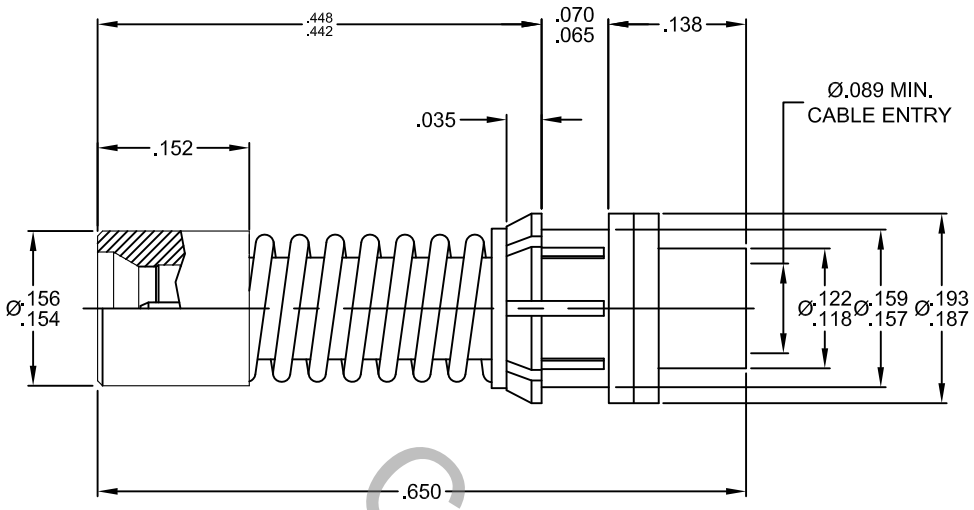
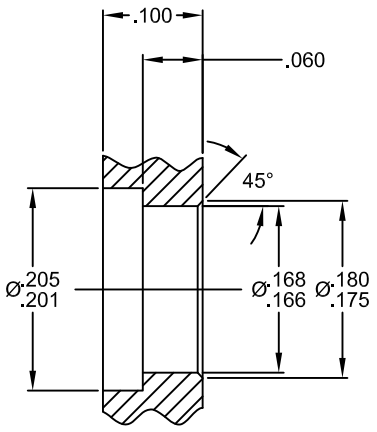
SPECIFICATION CONTROL DRAWING



TOTAL MISALIGNMENT
.010 RADIAL / .060 AXIAL



RECOMMENDED MOUNTING

CONFIDENTIAL

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 328.2 (SMPM MALE DETENT).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 40 GHz
VSWR (MAX.) ❋	1.10 + .010 x FGHz
INSERTION LOSS (dB MAX.) ❋	.10 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-65 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

REV.	DCN NO.	DATE	APP.
AA	13-1064	1/15/13	TS

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN TS DATE 1/15/13

APPROVED DC DATE 1/15/13

TITLE SMPM MALE FULL DETENT, SNAP-IN FLOAT MOUNT, DIRECT SOLDER, ø.085 S/R

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 3160-8521-6200

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX AXIAL FORCE — N/A
- MAX. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCES
- INSERTION (MAX. OUNCES) — N/A
- WITHDRAWAL (MIN. OUNCES) — N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (LBS.) — 6.5 MAX. ENGAGE, 5.0 MIN. DISENGAGE

CONNECTOR DURABILITY (MIN. CYCLES) — 100

RECOMMENDED MATING TORQUE — N/A

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

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5. MATERIAL

INTERFACE BODY, BACK SLEEVE AND COMPRESSION SPRING	STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A
CONTACT & RETAINER	BERYLLIUM COPPER PER ASTM B196/B, 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

INTERFACE BODY AND COMPRESSION SPRING	PASSIVATE PER AMS 2700, TYPE 2, CLASS 4
BACK SLEEVE	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.25 (.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000150 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.27 (.000500 MIN. THK.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
RETAINER	NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000200 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
INSULATOR	N/A