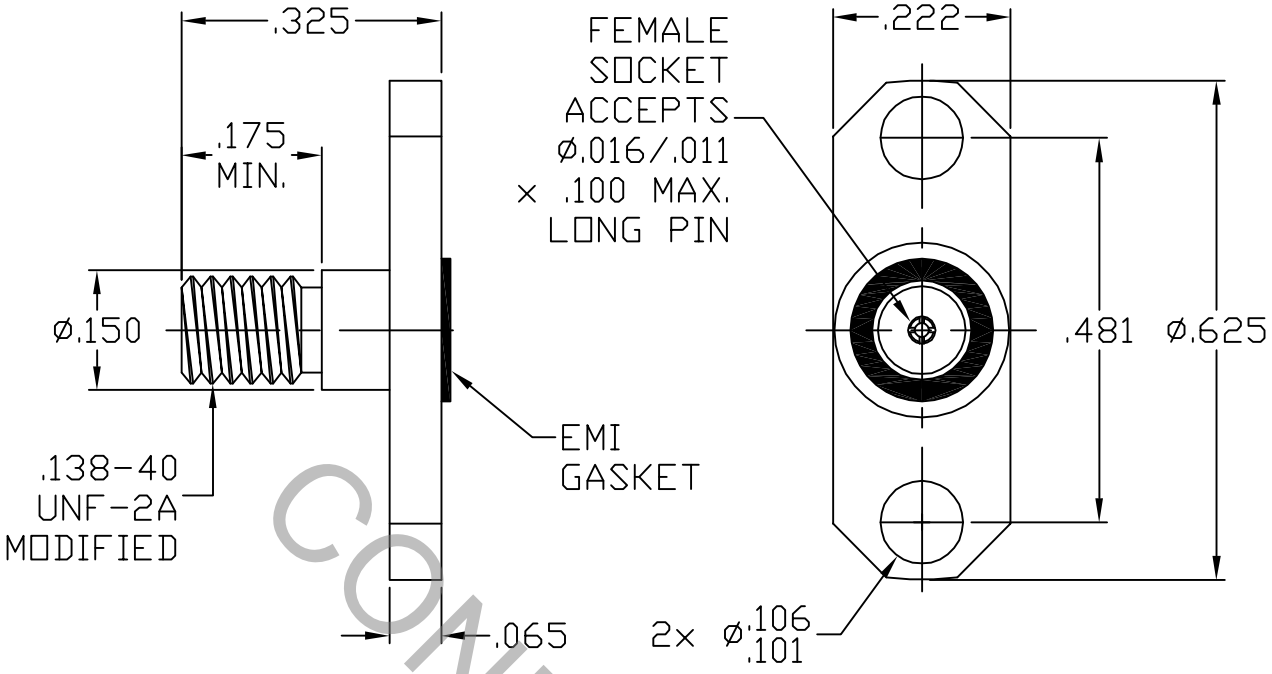
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS PER DYNAWAVE SPECIFICATION MD-53

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 26.5 GHz
VSWR (MAX.) *	1.05 + .010 x FGHz
INSERTION LOSS (dB MAX.) *	.045 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	170
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

* TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.
AA	06-1645	5/16/06	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN DC DATE 5/16/06

APPROVED DC DATE 5/16/06

TITLE SSMD JACK, 2 HOLE FLANGE, FIELD REPLACEABLE WITH EMI GASKET

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 5352-0781-6215

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX. AXIAL FORCE — 4.0 LBS.
- MAX. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCES
- INSERTION (MAX. OUNCES) — INTERFACE 32.0, REAR 32.0
- WITHDRAWAL (MIN. OUNCES) — INTERFACE 2.0, REAR 1.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) — 500

RECOMMENDED MATING TORQUE — 3 – 5 IN. LBS.

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4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 185° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

5. MATERIAL

BODY	STAINLESS STEEL PER AMS 5640, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM B196–90, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 4894–91.
EMI GASKET	SILVER PLATED ALUMINUM IN SILICONE

6. FINISH

BODY	PASSIVATE PER AMS QQ–P–35, TYPE 2
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 2.5 (.000100 MIN. THK.) OVER NICKEL per QQ–N–290 (.000050 MIN. THK.) OVER COPPER per MIL–C–14550 (.000010 MIN. THK.)
INSULATOR & EMI GASKET	N/A