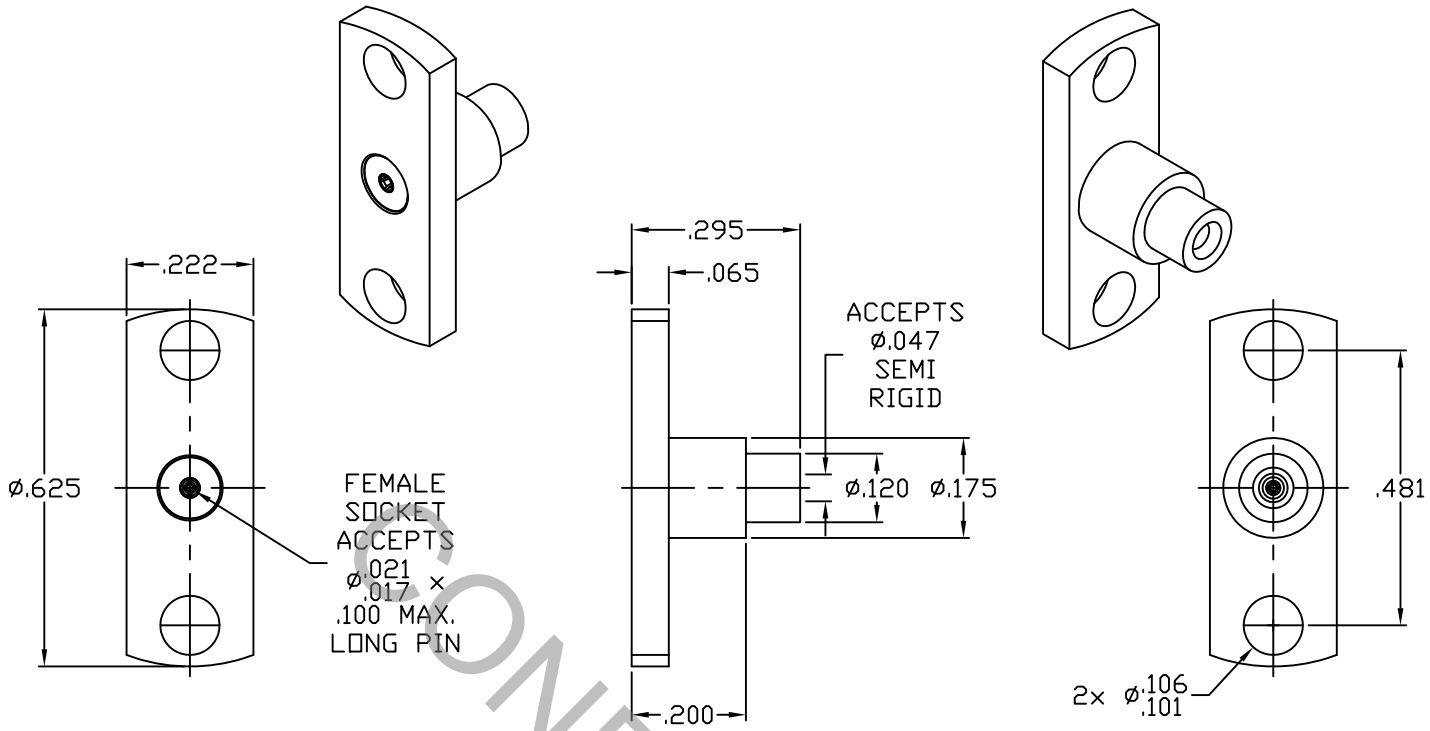
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS PER DYNAWAVE SPECIFICATION MD-69

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 36.0 GHz
VSWR (MAX.) ❋	1.05 + .010 x FGHz
INSERTION LOSS (dB MAX.) ❋	.03 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	167
RF LEAKAGE (MIN. dB DOWN)	-100 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.
AA	06-2366	11/10/06	TS
AB	11-2004	11/16/11	DC
BA	14-1662	5/28/14	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ±.030 .XX ±.010 .XXX ±.005	±1/64	X °±1°0' X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN TS DATE 11/10/06

APPROVED DC DATE 11/10/06

TITLE 2 HOLE FLANGE DIRECT SOLDER TO ø.047 SEMI-RIGID CABLE, ACCEPTS ø.021/.017 PIN

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 6952-4720-6420

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX AXIAL FORCE ——— 4.5 LBS.
- MAX. RADIAL TORQUE ——— N/A

CENTER CONTACT AXIAL FORCES
- ● INSERTION (MAX. OUNCES) ——— INTERFACE *40.0*
- ● WITHDRAWAL (MIN. OUNCES) ——— INTERFACE *1.0*

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — N/A

CONNECTOR DURABILITY (MIN. CYCLES) ——— 500

RECOMMENDED MATING TORQUE ——— N/A

* WHEN TESTED TO .021 ±.001 OR .017 ±.001 FEED THRU SIZE *

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (125 VRMS)

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5. MATERIAL

BODY	STAINLESS STEEL PER ASTM–A–581, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM B196/B, 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY	GOLD PER ASTM B 488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE–AMS–QQ–N–290, CLASS 1 (.000150 MIN. THK.) OVER NICKEL (WOODS OR WATTS) (.000010 MIN. THK.).
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE–AMS–QQ–N–290 CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS–2418 (.000010 MIN. THK.).
INSULATOR	N/A