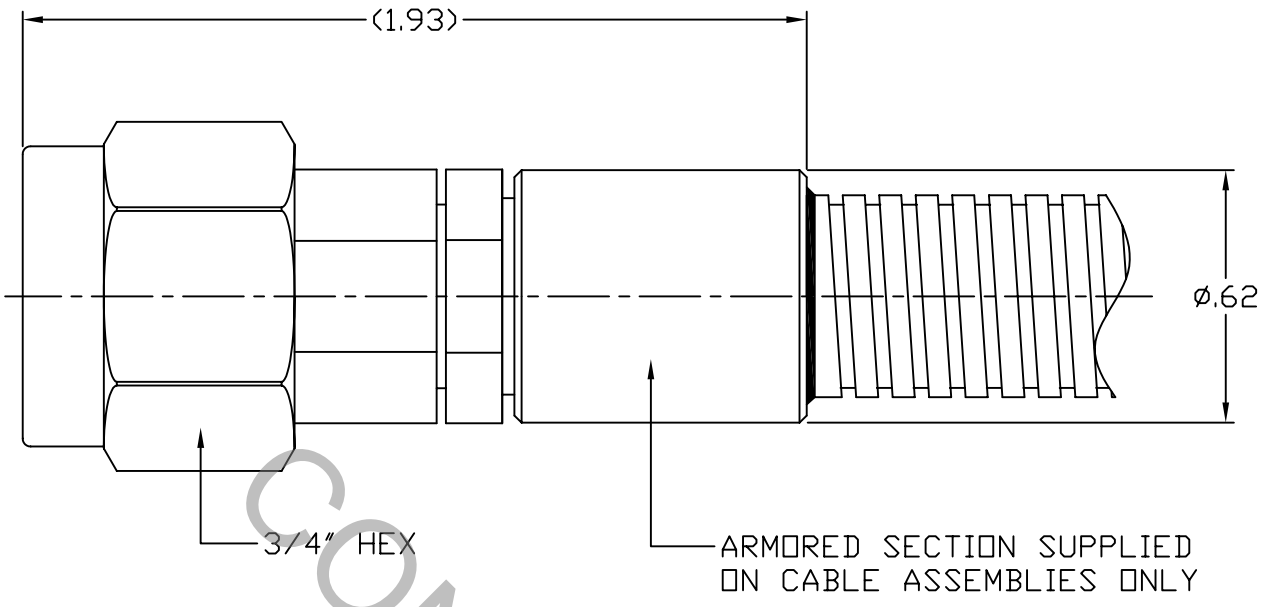
SPECIFICATION CONTROL DRAWING



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1. MATING

INTERFACE DIMENSIONS MIL-STD-348 Fig. 304.1 (N PLUG) WITH SOLID OUTER.

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz
VSWR (MAX.) ❋	1.06 + .006 x FGHz
INSERTION LOSS (dB MAX.) ❋	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	500
RF LEAKAGE (MIN. dB DOWN)	−100 dB − FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,500
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS
COMPLIANT

REV.	DCN NO.	DATE	APP.
AA	08-1825	9/16/08	DC

DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS: .X ±.030, .XX ±.010, .XXX ±.005
FRACTIONAL: 1/64
ANGULAR: X °±1 0', X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN DC DATE 9/16/08

APPROVED DC DATE 9/16/08

TITLE
N PLUG
SOLDER CLAMP, ARMORED
LA290 LOW LOSS CABLE

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 7400-2945-6201

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX.AXIAL FORCE — 6.0 LBS.
- MAX. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCES
- INSERTION (MAX. OUNCES) — N/A
- WITHDRAWAL (MIN. OUNCES) — N/A

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) — 500

RECOMMENDED MATING TORQUE — 20 – 23 IN. LBS.

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4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (375 VRMS)

5. MATERIAL

BODY & COUPLING NUT	STAINLESS STEEL PER ASTM–A–582, TYPE 303, COND. A
CONTACT & RETAINING RING	BERYLLIUM COPPER PER ASTM B196–90, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM–D–1710
INSULATOR	ULTEM 1000
GASKET	SILICONE RUBBER PER ZZ–R–765

6. FINISH

BODY & COUPLING NUT	PASSIVATE PER AMS QQ–P–35 TYPE 2
CONTACT	GOLD PER ASTM B 488, TYPE II, CODE C, CLASS 2.5 (.000100 MIN. THK.) OVER NICKEL per QQ–N–290 (.000050 MIN. THK.) OVER COPPER per MIL–C–14550 (.000010 MIN. THK.)
INSULATOR, GASKET & RETAINING RING	N/A