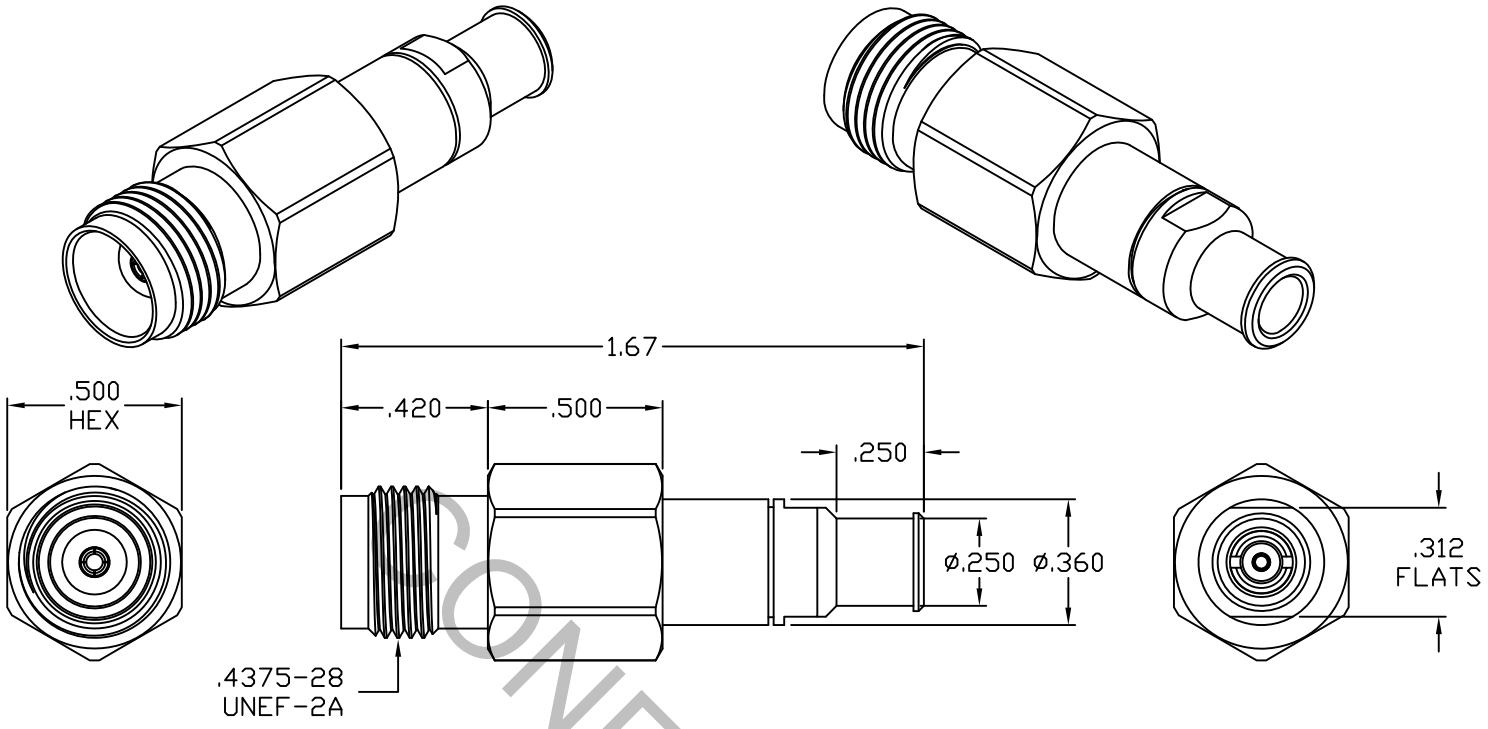
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (KTNC JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz
VSWR (MAX.) ❋	1.07 + .007 x FGHz
INSERTION LOSS (dB MAX.) ❋	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	333
RF LEAKAGE (MIN. dB DOWN)	−100 dB − FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	1.5
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.
AA	17-1417	3/29/17	DC

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X °± 1° 0' X ° X' ± 15'

dynawave CABLE INCORPORATED
HAVERHILL, MA 01835

DRAWN RMS DATE 3/28/17

APPROVED DC DATE 3/29/17

TITLE
KTNC JACK, SOLDER CLAMP
PLUG-IN CONTACT,
DF140 CABLE

CODE IDENT. 6DZL5

SHEET 1 OF 2

DWG. NO. 8500-140H-6240

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT
- MAX. AXIAL FORCE — 6.0 LBS.
- MAX. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCES
- INSERTION (MAX. OUNCES) — INTERFACE 32.0
- WITHDRAWAL (MIN. OUNCES) — INTERFACE 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. CYCLES) — 500

RECOMMENDED MATING TORQUE — 10 – 15 IN. LBS.

RECOMMENDED MOUNTING TORQUE — 25 – 28 IN. LBS.

4. ENVIRONMENTAL

THERMAL SHOCK	MIL–STD–202, METHOD 107, COND. B (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

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5. MATERIAL

BODY, CLAMP NUT & PRESS SLEEVE	STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.
CONTACT	BERYLLIUM COPPER PER ASTM–B–196/B, 196M–03, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INTERFACE INSULATOR	TEFLON PER ASTM–D–1710, TYPE 1, GRADE 1, CLASS B.
REAR INSULATOR	CROSS LINKED POLYETHYLENE
O–RING	SILICONE RUBBER PER ZZ–R–765.
SOLDER SLEEVE	BRASS PER ASTM–B–16, TEMPER H02, ALLOY C36000.

6. FINISH

BODY, CLAMP NUT & PRESS SLEEVE	PASSIVATE PER AMS–2700, TYPE 2, CLASS 4.
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL per SAE–AMS–QQ–N–290, CLASS 1 (.000050 MIN. THK.) OVER COPPER per AMS–2418 (.000010 MIN. THK.)
SOLDER SLEEVE	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL per SAE–AMS–QQ–N–290, CLASS 1 (.000150 MIN. THK.) OVER COPPER per AMS–2418 (.000010 MIN. THK.)
INSULATORS & O–RING	N/A