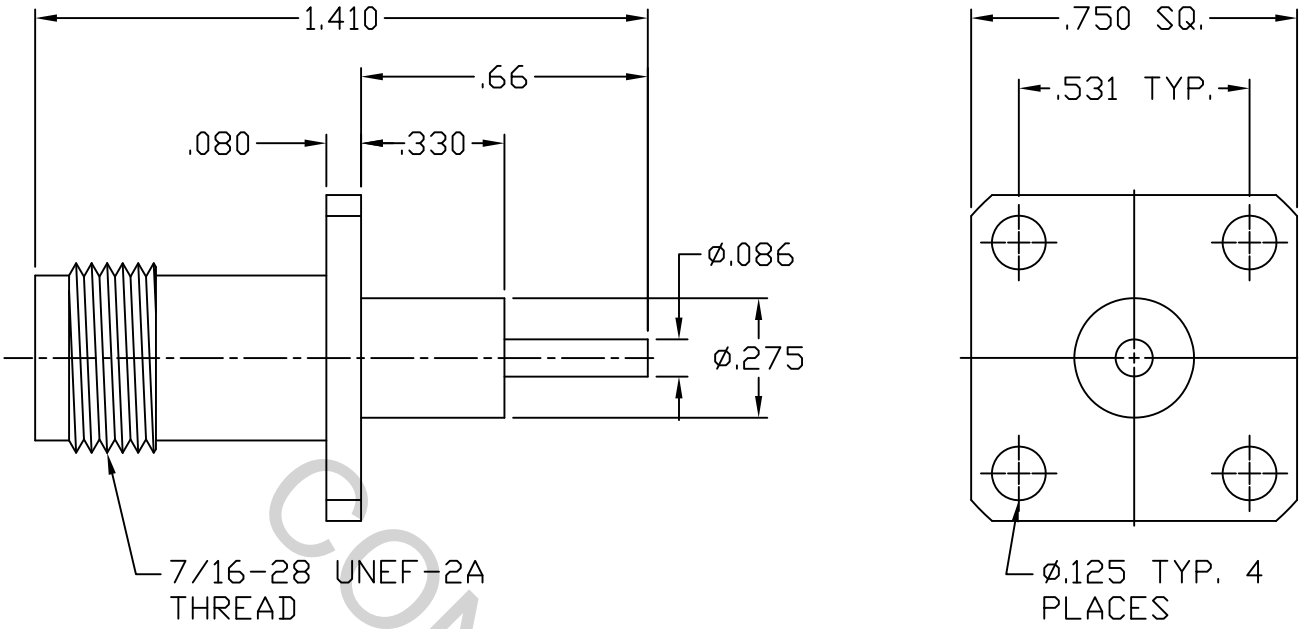
SPECIFICATION CONTROL DRAWING



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1. MATING INTERFACE DIMENSIONS PER MIL-STD-348A Fig. 313.2

2. ELECTRICAL

FREQUENCY RANGE GHz	D.C. TO 18.0 GHz.
VSWR (MAX.) ❋	1.05 + .007 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.04 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	250
RF LEAKAGE (MIN. dB DOWN)	100 dB − FGHz.
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65 ° c TO +165 ° c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	750
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

REV.	DCN NO.	DATE	APP.
AA	18-1416	4/12/18	TS

DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .X ±.030, .XX ±.010, .XXX ±.005
FRACTIONAL ±1/64
ANGULAR X °±1 °0', X ° X' ±15'
SURFACE ROUGHNESS 63 √ MIL-STD 10.

dynawave INCORPORATED
HAVERHILL, MA. 01835

DRAWN MS DATE 4/12/18

APPROVED TS DATE 4/12/18

TITLE
KTNC, JACK
4 HOLE FLANGE
STRAIGHT TERMINAL

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 8554-0031-6210

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT

- MIN. AXIAL FORCE — 6.0 LBS.
- MIN. RADIAL TORQUE — N/A

CENTER CONTACT AXIAL FORCE

- INSERTION (MAX. OUNCES) — 24.0
- WITHDRAWAL (MIN. OUNCES) — 2.0

CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. IN. LBS.) — 2.0

CONNECTOR DURABILITY (MIN. MATING) — 500

RECOMMENDED MATING TORQUE — 30 TO 35 INCH LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65 ° c TO + 200 °c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (190 VRMS)

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5. MATERIAL

BODY	STAINLESS STEEL PER ASTM A 582, TYPE 303, COND. A.
CONTACT	BERYLLIUM COPPER PER ASTM B196/B, 196M–03, COPPER ALLOY No. UNS C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM D 1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY	PASSIVATE PER AMS–2700, TYPE 2, CLASS 4.
CONTACT	GOLD PER MIL–G–45204, TYPE II, GRADE C, CLASS 1.25 (.000050 MIN.) OVER NICKEL PER QQ–N–290, CLASS 1 (.000050 MIN.) OVER COPPER PER MIL–C–14550 (.000010 MIN.)
INSULATOR	N/A