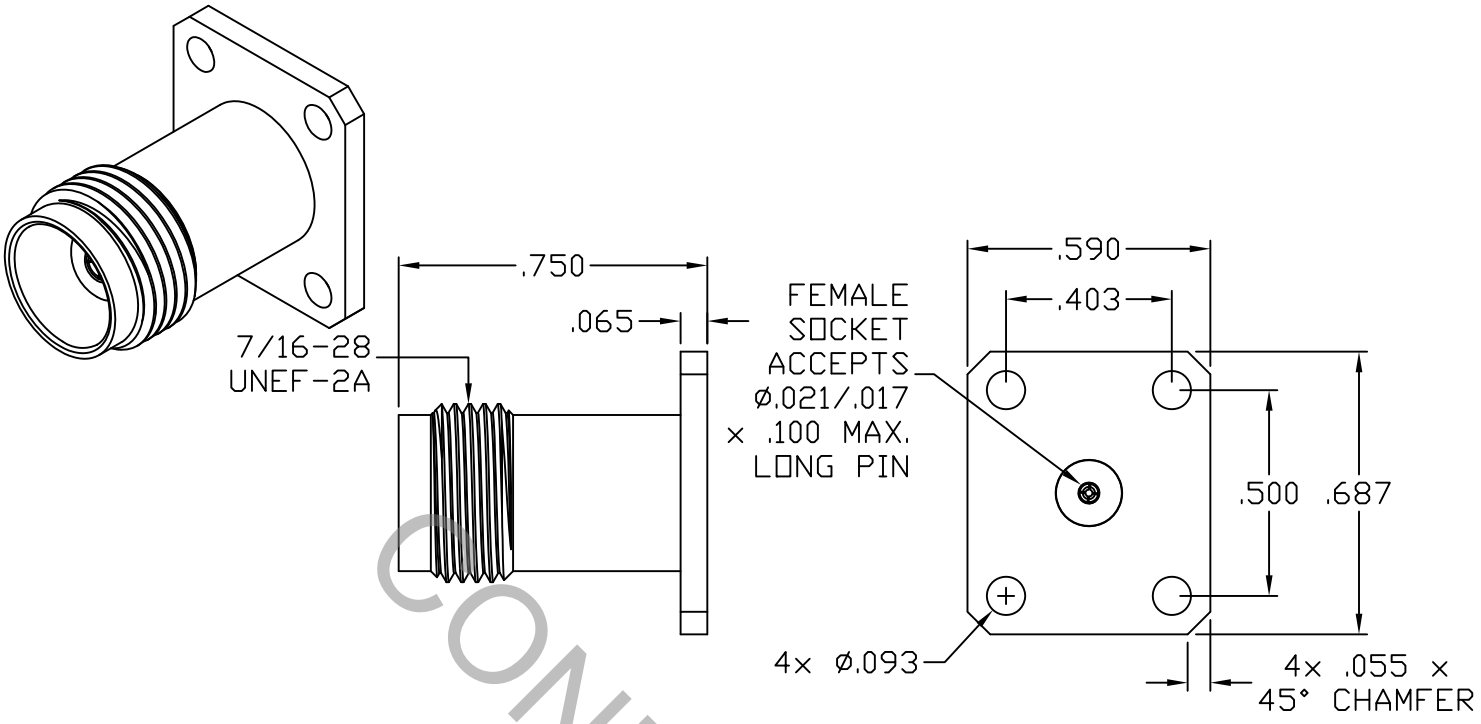
SPECIFICATION CONTROL DRAWING



CONFIDENTIAL

1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz
VSWR (MAX.) ❋	1.07 + .010 x FGHz
INSERTION LOSS (dB MAX.) ❋	.05 dB x $\sqrt{\text{FGHz}}$
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	335
RF LEAKAGE (MIN. dB DOWN)	85 dB - FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	-65°c TO + 125°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,000
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.
-	265	1/87	C.M.
AA	17-1416	3/28/17	TS

DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS: .X ±.030, .XX ±.010, .XXX ±.005
FRACTIONAL: ± 1/64
ANGULAR: X °±1°0', X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN C.D.M. DATE 1/87
APPROVED TS DATE 1/87

TITLE TNC JACK
4 HOLE RECTANGULAR
FLANGE FIELD REPLACEABLE
ACCEPTS ø.021/.017 PIN

CODE IDENT. 2J899
SHEET 1 OF 2
DWG. NO. 8554-0081-6218

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT	
MAX. AXIAL FORCE	4.5 LBS.
MAX. RADIAL TORQUE	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES)	INTERFACE 32.0
● WITHDRAWAL (MIN. OUNCES)	INTERFACE 2.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.)	2.0
CONNECTOR DURABILITY (MIN. CYCLES)	500
RECOMMENDED MATING TORQUE	15 – 18 IN. LBS.

4. ENVIRONMENTAL

THERMAL SHOCK	MIL–STD–202, METHOD 107, COND. B (–65° c TO + 125° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (250 VRMS)

CONFIDENTIAL

5. MATERIAL

BODY	STAINLESS STEEL PER ASTM–A–582, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM–B–196–90, COPPER ALLOY No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM–D–1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY	PASSIVATE PER AMS 2700, TYPE 2, CLASS 4.
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.27 (.000050 MIN. THK.) OVER NICKEL PER SAE AMS QQ–N–290, CLASS 1 (.000050 MIN. THK.) OVER COPPER PER AMS 2418 (.000010 MIN. THK.)
INSULATOR AND PROTECTIVE CAP	N/A