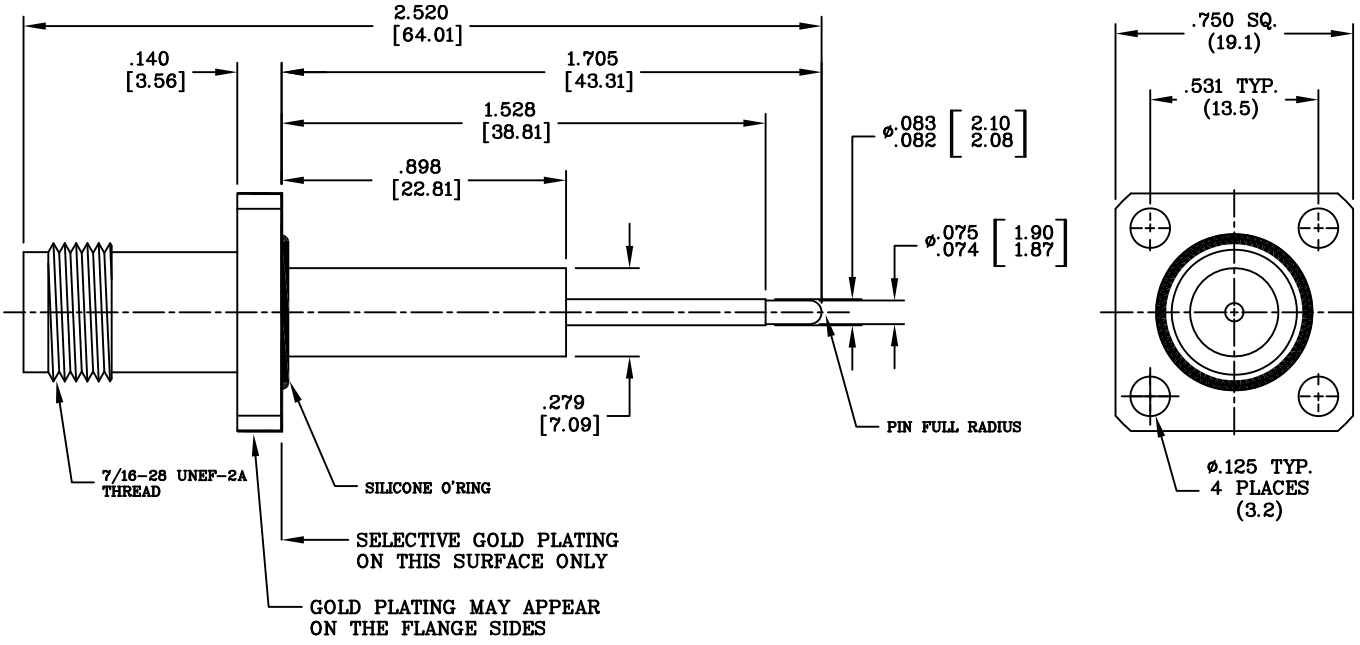
SPECIFICATION CONTROL DRAWING



1. MATING INTERFACE DIMENSIONS Per MIL-STD-348 Fig. 313.2 (TNC JACK).

2. ELECTRICAL

FREQUENCY RANGE GHz	DC TO 18.0 GHz.
VSWR (MAX.) ❋	1.07 + .008 x FGHz.
INSERTION LOSS (dB MAX.) ❋	.04 dB x $\sqrt{\text{FGHz}}$.
NOMINAL IMPEDANCE (OHMS)	50
VOLTAGE RATING (MAX. VRMS)	410
RF LEAKAGE (MIN. dB DOWN)	−100 dB − FGHz
TEMPERATURE RATING (DEGREES CENTIGRADE)	−65°c TO + 165°c
DIELECTRIC WITHSTANDING VOLTAGE (MAX. VRMS)	1,250
INSULATION RESISTANCE (MIN. MEGOHMS)	5,000
CONTACT RESISTANCE	
• CENTER CONTACT (MAX. MILLIOHMS)	6.0
• OUTER CONTACT (MAX. MILLIOHMS)	2.0

❋ TERMINATED IN A 50 OHM LOAD

RoHS COMPLIANT

This Document contains proprietary and confidential information.

REV.	DCN NO.	DATE	APP.
AA	07-1698	7/9/08	TS

DIMENSIONS ARE IN INCHES
TOLERANCES

DECIMALS	FRACTIONAL	ANGULAR
.X ± .030 .XX ± .010 .XXX ± .005	± 1/64	X ° ± 1° 0' X ° X' ± 15'

dynawave INCORPORATED
HAVERHILL, MA 01835

DRAWN TS DATE 7/9/08

APPROVED DC DATE 7/9/08

TITLE
KTNC JACK
4 HOLE FLANGE
STRAIGHT TERMINAL

CODE IDENT. 2J899

SHEET 1 OF 2

DWG. NO. 8554-0631-6800

SPECIFICATION CONTROL DRAWING

3. MECHANICAL

CAPTIVATION–CENTER CONTACT	
MAX. AXIAL FORCE	4.5 LBS.
MAX. RADIAL TORQUE	N/A
CENTER CONTACT AXIAL FORCES	
● INSERTION (MAX. OUNCES)	32.0
● WITHDRAWAL (MIN. OUNCES)	2.0
CONNECTOR ENGAGEMENT/DISENGAGEMENT (MAX. LBS.)	2.0
CONNECTOR DURABILITY (MIN. CYCLES)	500
RECOMMENDED MATING TORQUE	15 – 20 IN. LBS.

4. ENVIRONMENTAL

TEMPERATURE CYCLING	MIL–STD–202, METHOD 102, COND. C (–65° c TO + 165° c)
SHOCK	MIL–STD–202, METHOD 213, COND. I (100 G's)
VIBRATION	MIL–STD–202, METHOD 204, COND. D (20 G's)
MOISTURE RESISTANCE	MIL–STD–202, METHOD 106, LESS STEP 7b
CORROSION	MIL–STD–202, METHOD 101, COND. B (48 HOURS)
BAROMETRIC PRESSURE (ALTITUDE)	MIL–STD–202, METHOD 105, COND. C (70,000 FT.) (310 VRMS)

5. MATERIAL

BODY	STAINLESS STEEL PER ASTM–A–582, TYPE 303, COND. A
CONTACT	BERYLLIUM COPPER PER ASTM–B–196/B, 196M–03, COPPER No. UNS–C17300, TEMPER TD04.
INSULATOR	TEFLON PER ASTM–D–1710–02, TYPE 1, GRADE 1, CLASS B.

6. FINISH

BODY (SELECTIVE PLATING)	PASSIVATE PER AMS QQ–P–35, TYPE 2 EXCEPT AREAS INDICATED WHICH WILL BE GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 1.25 (.000050 MIN. THK.) OVER NICKEL per QQ–N–290 (.000050 MIN. THK.) OVER COPPER per MIL–C–14550 (.000010 MIN. THK.)
CONTACT	GOLD PER ASTM–B–488, TYPE I, CODE C, CLASS 2.5 (.000100 MIN. THK.) OVER NICKEL per QQ–N–290 (.000050 MIN. THK.) OVER COPPER per MIL–C–14550 (.000010 MIN. THK.)
INSULATOR	N/A